

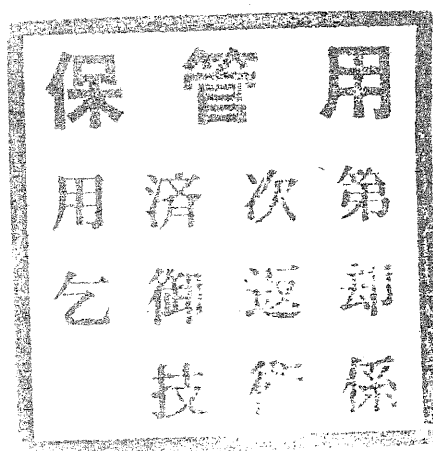
YAMAHA

PARTS CATALOGUE

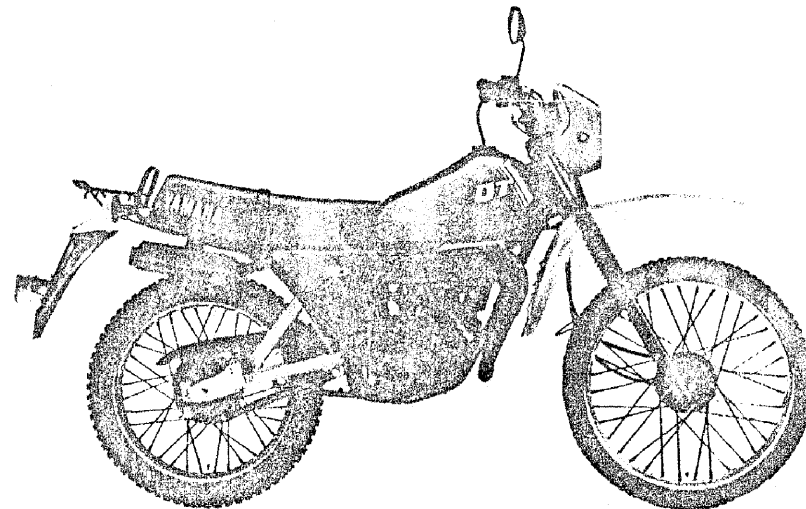
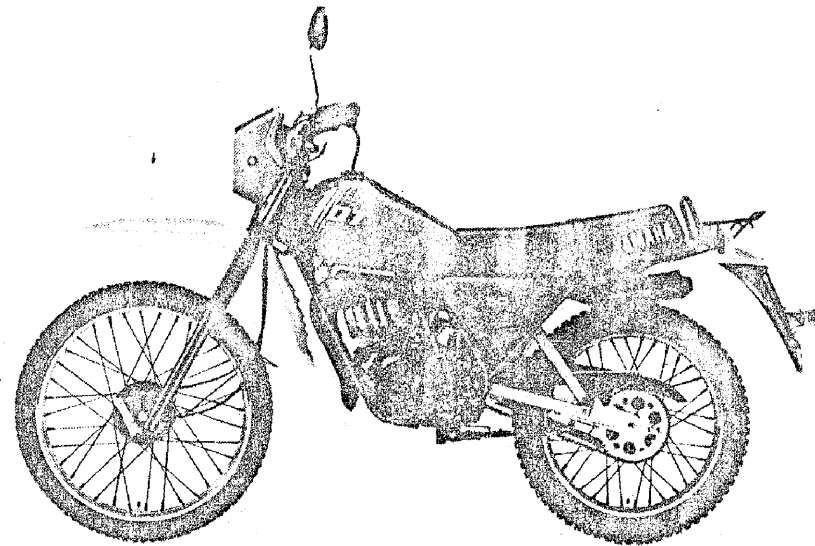
DT50MX'82 (20M)

SWITZERLAND

1220M-361E1



A2



A3

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha DT 50 MX '82 (20M).
When you are ordering replacement parts for the DT 50 MX '82 (20M), refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

- U.R. Use size (thickness) and/or number as required.
- U.N. Use as many as you need.
- A.P. Alternate Parts
- L.M. Local Made
- F# Frame No. (Applicable machine No.)

3. The parts marked with (*) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
4. Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

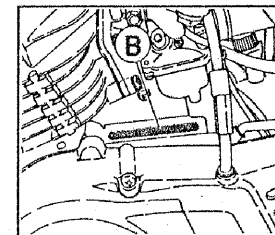
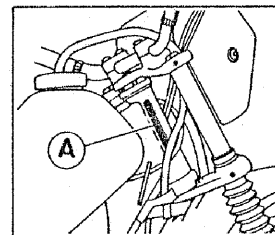
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	20M-000101 and following
(B) Engine Serial No.	20M-000101 and following



Color Code	Color Name	Abbreviate
33	Yamaha Black	YB
36	White	W
E1	Chappy Red	CPR
G8	Sky Blue	SYB

7. Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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Clutch	B13 ~ B14
Transmission	B15
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Shift Shaft - Pedal	C3

Stand - Footrest	D7
Flasher Light	D8
Meter	D9
Headlight	D10
Taillight	D11
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Handle Switch - Lever	D14

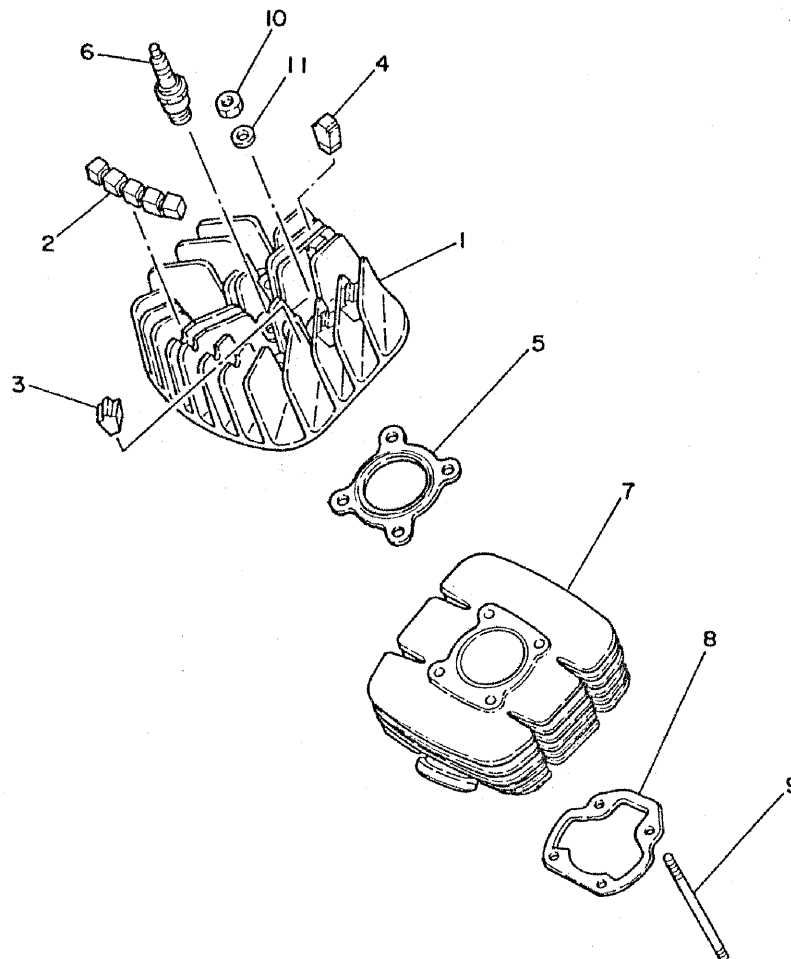
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CHASSIS

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Fuel Tank	C14
Seat - Carrier	C15
Front Wheel	D2 ~ D3
Rear Wheel	D4 ~ D5
Handlebar - Cable	D6

FIG. 1 CYLINDER HEAD. CYLINDER



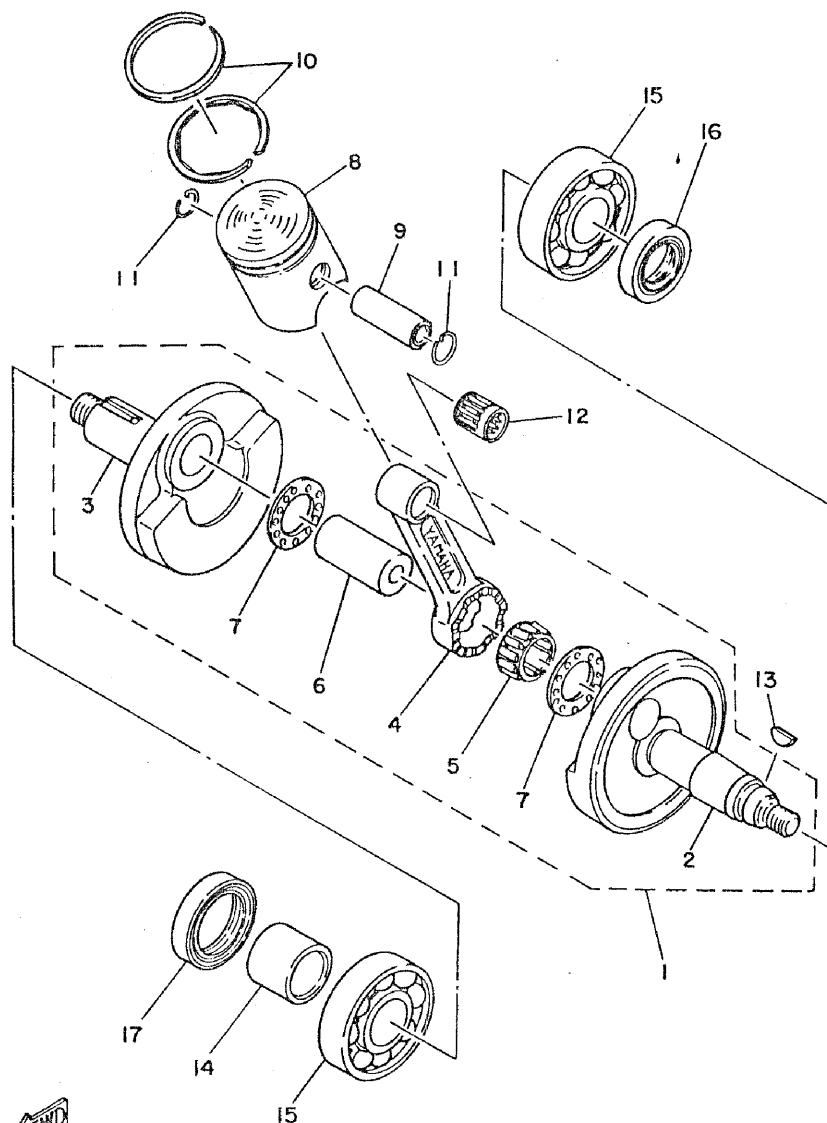
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5M3-11111-00	HEAD, cylinder 1	1	
2	5J1-11161-00	ABSORBER 1	1	
3	427-11161-00	ABSORBER 1	3	
4	1T9-11161-00	ABSORBER 1	2	
5	13N-11181-01	GASKET, cylinder head 1	1	
6	94701-00040	PLUG, sPark (NGK B7HS)	1	
7	5R0-11311-00	CYLINDER 1	1	
8	353-11351-00	GASKET, cylinder	1	
9	90116-06026	BOLT, stud	4	
10	95301-06600	NUT	4	
11	92901-06200	WASHER, Plain	4	



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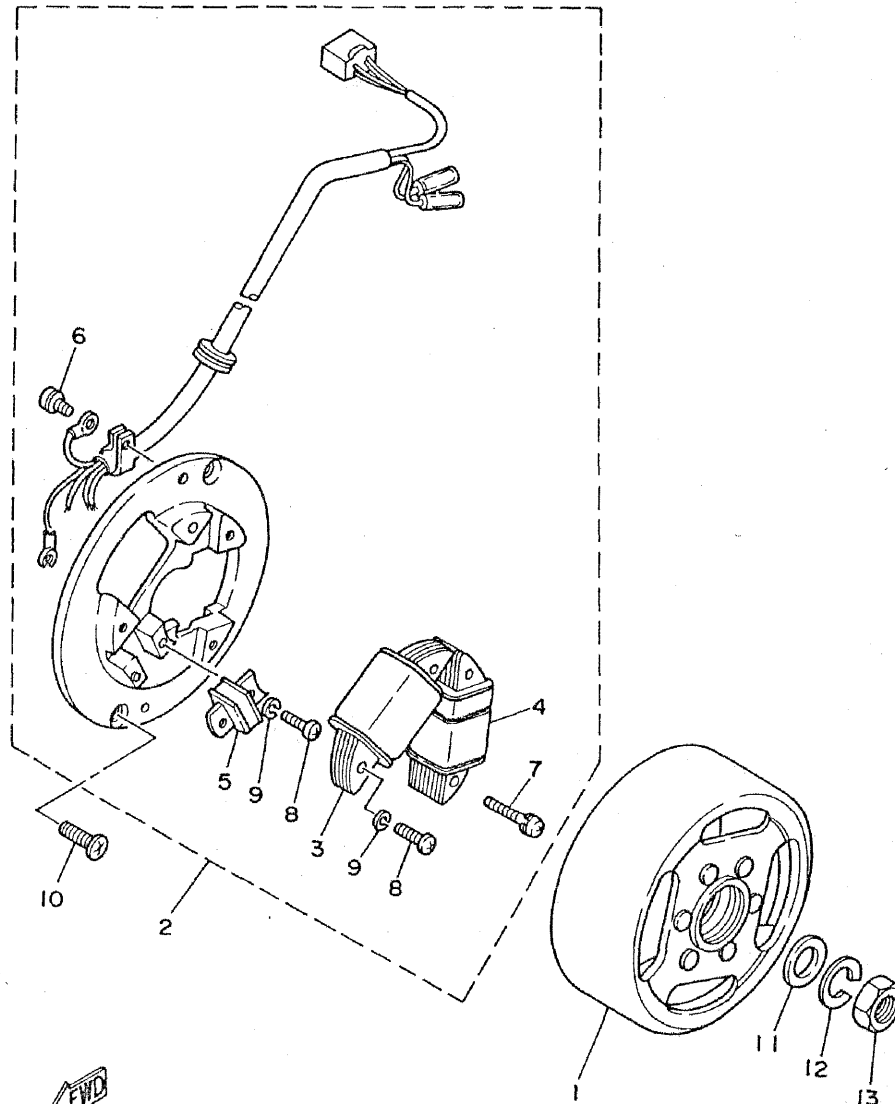
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FIG. 2 CRANKSHAFT-PISTON



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2U2-11400-00	CRANKSHAFT ASSY	1	
2	2U2-11412-00	•CRANK 1	1	
3	2U2-11422-00	•CRANK 2	1	
4	538-11651-01	•ROD, connecting	1	
5	93310-41809	•BEARING, cylindrical	1	
6	257-11681-00	•PIN, crank 1	1	
7	90209-18112	•WASHER	2	
8	5L3-11631-00-96	PISTON (STD)	1	
	5L3-11635-00	PISTON (1ST O/S 0.25MM)	1	AP
	5L3-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
9	517-11633-00	PIN, Piston	1	
10	260-11610-02	PISTON RING SET (STD)	1	
	260-11610-12	PISTON RING SET (1ST O/S)	1	AP
	260-11610-22	PISTON RING SET (2ND O/S)	1	AP
11	93450-13022	CIRCLIP	2	
12	93310-11268	BEARING, cylindrical	1	
13	90280-03017	KEY, woodruff	1	
14	90387-205E9	COLLAR	1	
15	93306-20418	BEARING (B6204CS)	2	
16	93102-20009	OIL SEAL	1	UR
	93102-20155	OIL SEAL	1	UR
17	93103-28011	OIL SEAL	1	UR
	93103-28126	OIL SEAL	1	UR

FIG. 3 FLY WHEEL MAGNETO



20M361-2030

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20M-85550-20	ROTOR ASSY	1	
2	20M-85560-20	BASE ASSY	1	
3	3J8-85512-20	.COIL, source	1	
4	5A4-81313-20	.COIL, lighting 1	1	
5	3J8-85580-20	.COIL, Pulser	1	
6	110-81345-21	.SCREW, Pan head	1	
7	97602-04125	.SCREW, Pan head with washer	2	
8	98501-04014	.SCREW, Pan head	3	
9	92901-04100	.WASHER, sPring	3	
10	98701-05016	SCREW, flat head	2	
11	90201-12535	WASHER, Plate	1	
12	92901-12100	WASHER, sPring	1	
13	90170-12175	NUT	1	

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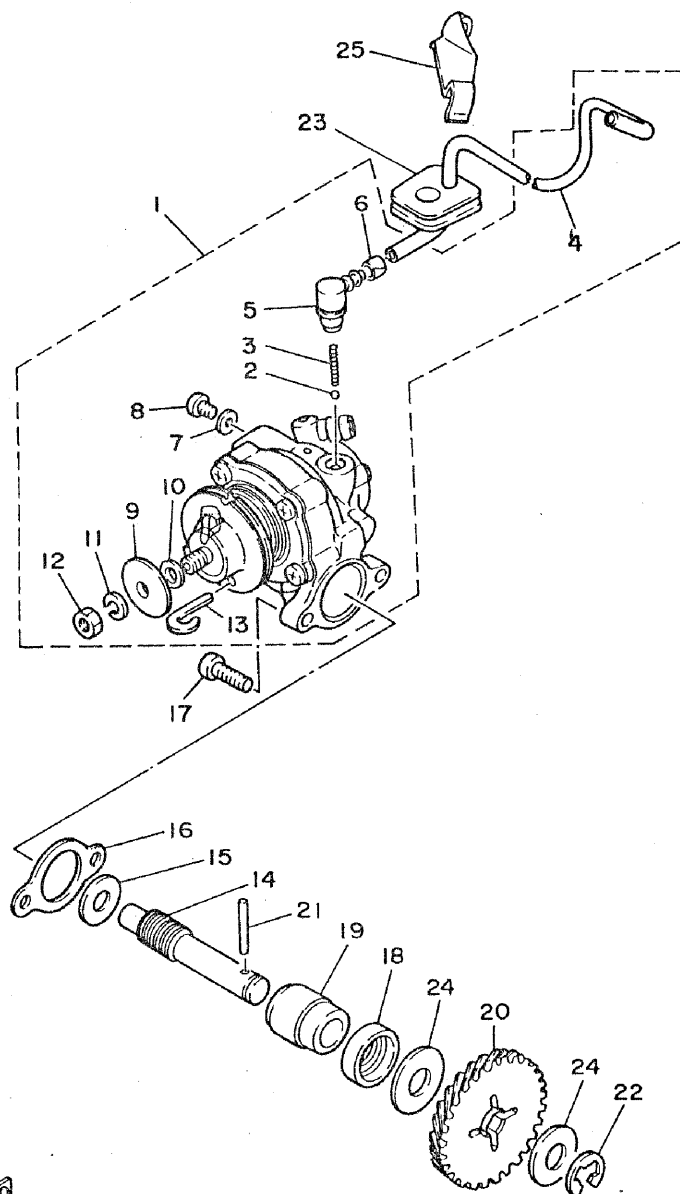


FIG. 4 OIL PUMP

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-13101-01	OIL PUMP ASSY	1	
2	93505-32002	•BALL	1	
3	90501-02217	•SPRING, compression	1	
4	90445-05529	•HOSE	1	
5	353-13552-01	•NOZZLE	1	
6	90468-02033	•CLIP	1	
7	90430-04004	•GASKET	1	
8	98901-04008	•SCREW, blind	1	
9	137-13138-01	•PLATE, adjusting	1	
10	137-13137-00-03	•SHIM (0.3T)	1	UN
11	92901-05100	•WASHER, spring	1	
12	95301-05600	•NUT	1	
13	367-13146-01	•COVER, adjust Pulley	1	
14	2A3-13175-00	SHAFT, worm	1	
15	90201-08624	WASHER, Plate	1	
16	126-13116-00	GASKET, Pump case	1	
17	98501-05016	SCREW, Pan head	2	
18	93101-10001	OIL SEAL	1	
19	1E7-13176-00	METAL, worm shaft outer	1	
20	353-13178-00	GEAR, Pump drive (28T)	1	
21	93603-22028	PIN, dowel	1	
22	93430-08006	CIRCLIP	1	
23	248-13174-00	HOLDER, oil Pipe	1	
24	90201-10135	WASHER, Plate	2	
25	367-13174-00	HOLDER, oil Pipe	1	



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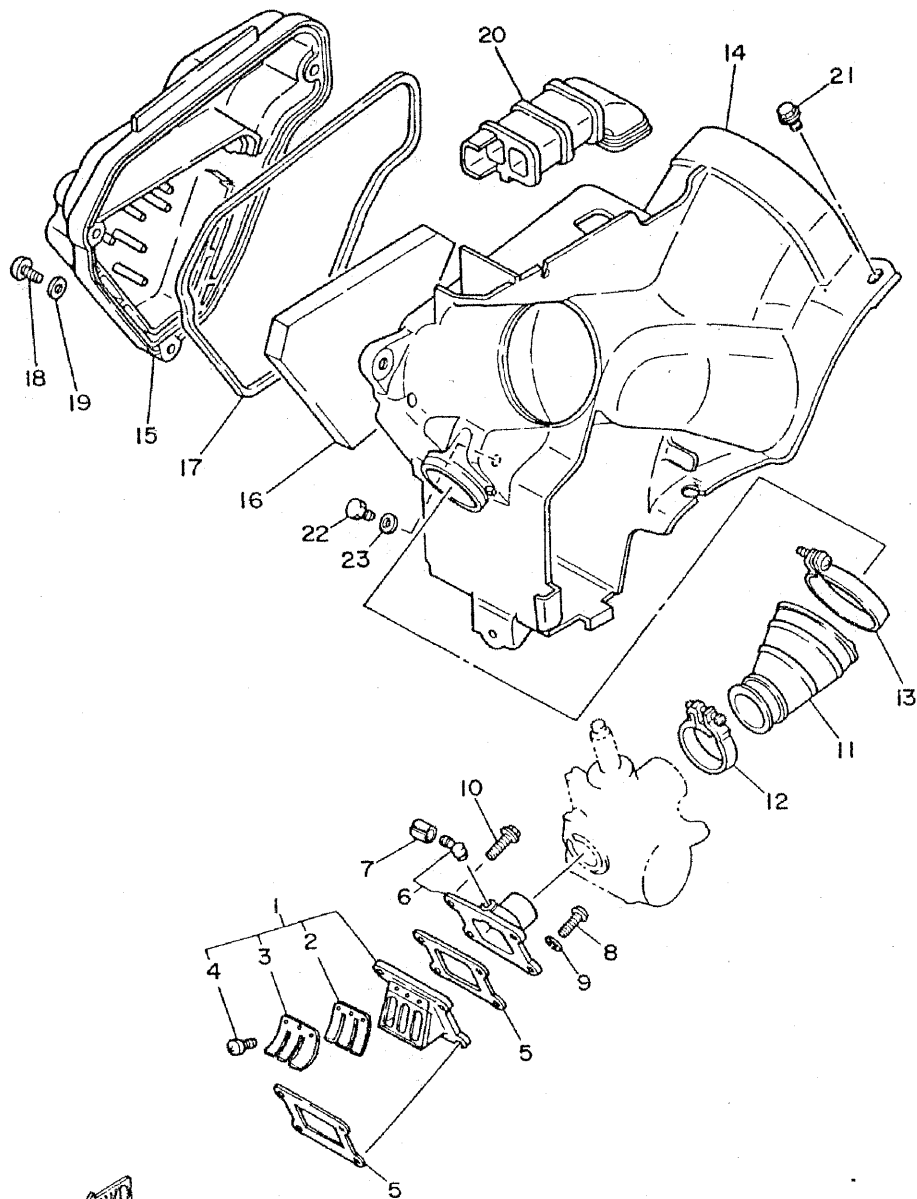
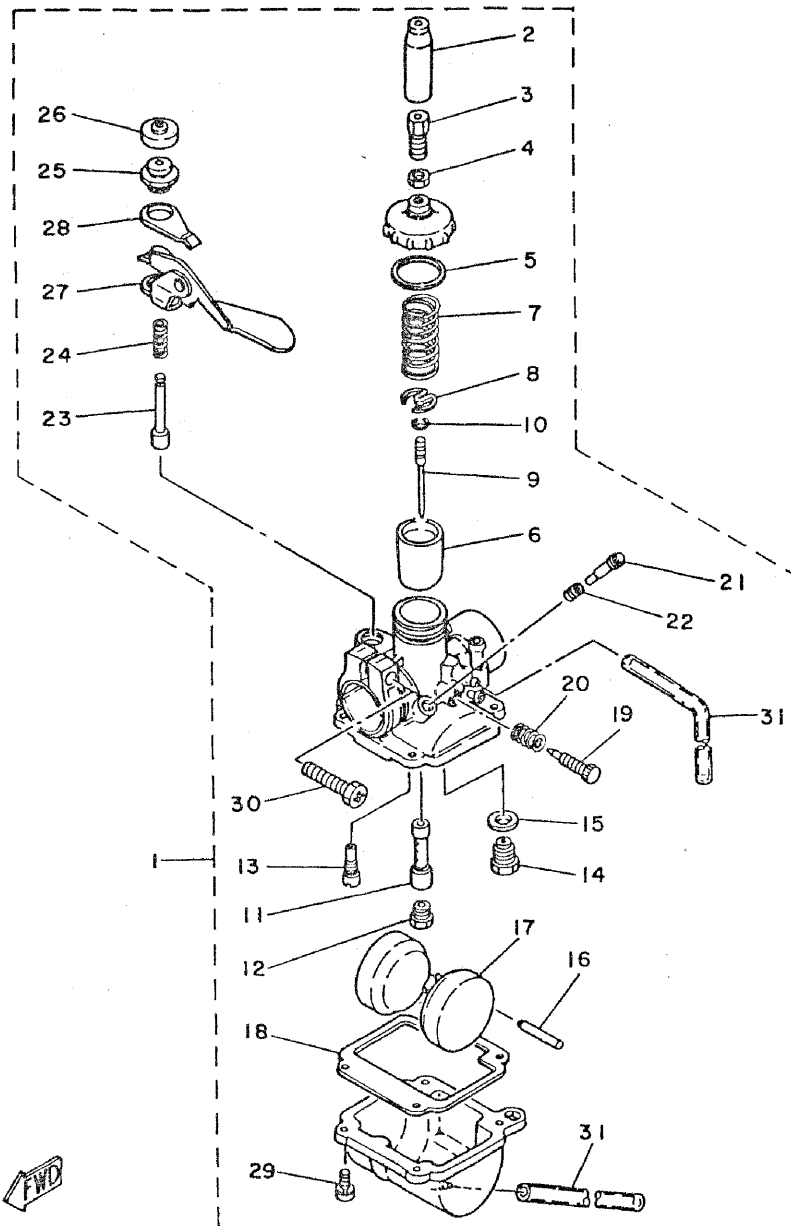


FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G1-13610-00	REED VALVE ASSY	1	
2	2A3-13613-00	.REED, valve	1	
3	5G1-13616-00	.STOPPER, reed valve	1	
4	97602-03108	.SCREW, Pan head with washer	3	
5	353-13621-00	GASKET, valve seat	2	
6	13N-13505-00	JOINT, Pump	1	
7	90468-02033	CLIP	1	
8	92501-06025	SCREW, Pan head	2	
9	92901-06100	WASHER, sPring	2	
10	90109-06614	BOLT	2	
11	5G1-14453-00	JOINT, air cleaner 1	1	
12	90460-33087	CLAMP, hose	1	
13	90460-51059	CLAMP, hose	1	
14	18T-14401-00	AIR CLEANER CASE ASSY	1	
15	5J1-14412-00	CAP, cleaner case 1	1	
16	3T2-14451-00	ELEMENT, air cleaner	1	
17	3T2-14452-00	SEAL	1	
18	92506-06018	SCREW, Pan head	3	
19	92906-06600	WASHER, Plate	3	
20	3T2-14437-00	DUCT	1	
21	90119-06044	BOLT, with washer	4	
22	97301-06016	BOLT	1	
23	92901-06600	WASHER, Plate	1	

FIG. 6 CARBURETOR

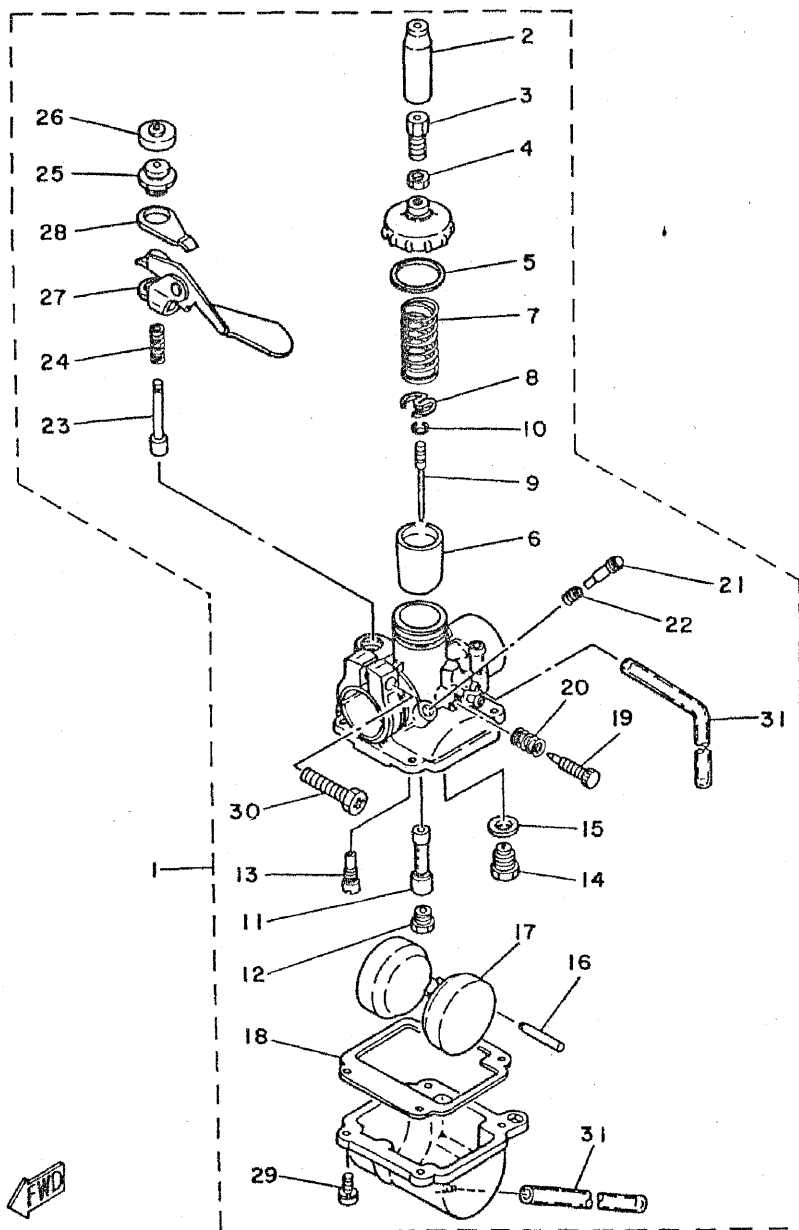


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13N-14301-00	CARBURETOR ASSY 1	1	
2	367-14169-00	•CAP	1	
3	288-14124-00	•SCREW, cable adjusting	1	
4	288-14161-00	•NUT, cable adjusting	1	
5	4U1-14126-00	•GASKET	1	
6	1G5-14312-20	•VALVE, throttle 1	1	
7	367-14331-00	•SPRING, throttle valve	1	
8	367-14136-02	•SEAT, spring	1	
9	2T4-14336-10	•NEEDLE	1	
10	288-14137-00	•CLIP	1	
11	13M-14341-00	•NOZZLE, main	1	
12	288-14343-41	•JET, main (#082)	1	UR STD
	288-14343-40	•JET, main (#080)	1	UR
	288-14343-42	•JET, main (#084)	1	UR
13	396-14342-20	•JET, Pilot (#040)	1	
14	367-14390-14	•NEEDLE VALVE ASSY	1	
15	367-14195-00	•WASHER, needle valve	1	
16	367-14386-00	•PIN, float	1	
17	1G5-14385-00	•FLOAT	1	
18	4U1-14384-00	•GASKET, float chamber	1	
19	367-14211-00	•SCREW, Pilot adjusting	1	
20	646-14212-01	•SPRING, Pilot adjusting	1	
21	367-14323-00	•SCREW, air adjusting	1	
22	367-14337-00	•SPRING, air adjusting	1	
23	367-14371-00	•PLUNGER, starter	1	
24	367-14335-00	•SPRING, plunger	1	
25	367-14374-00	•CAP, plunger	1	
26	626-14373-10	•COVER, plunger cap	1	

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FIG. 6 CARBURETOR

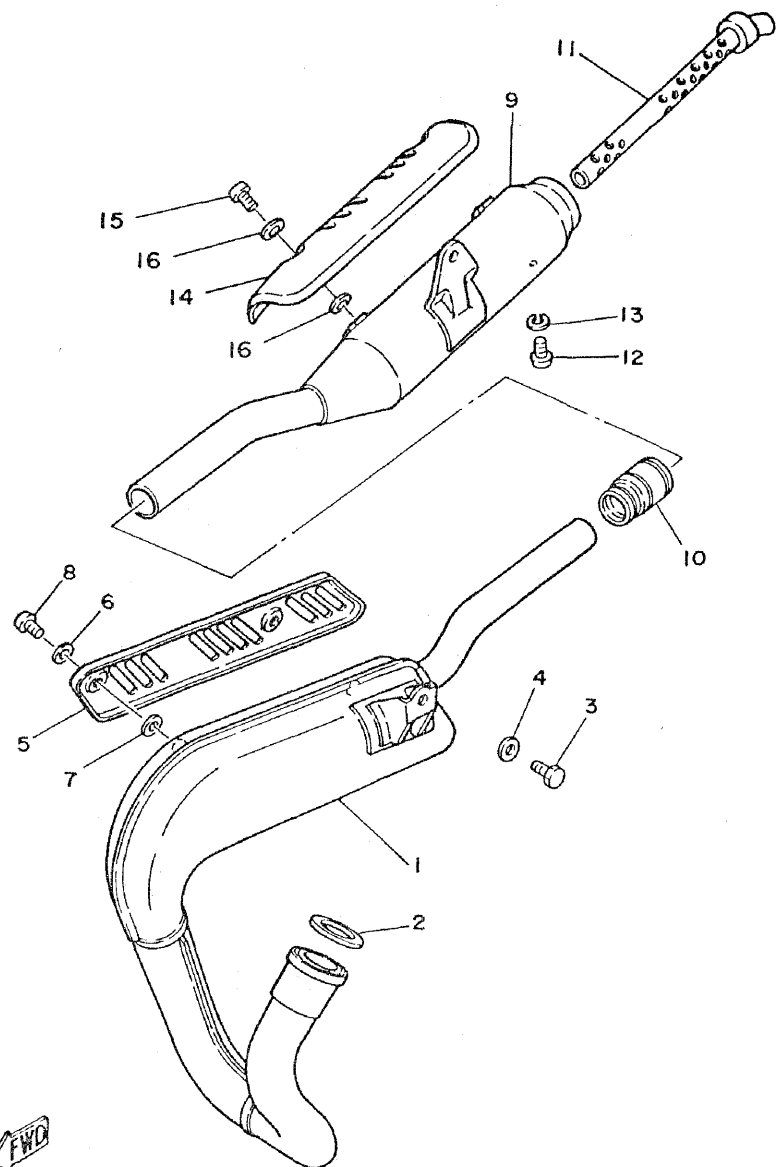


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	367-14375-01	•LEVER, starter	1	
28	367-14377-00	•STOPPER	1	
29	367-14325-00	•SCREW, Pan head	4	
30	97311-06025	•BOLT	1	
31	4U1-14396-00	•PIPE	2	

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FIG. 7 EXHAUST

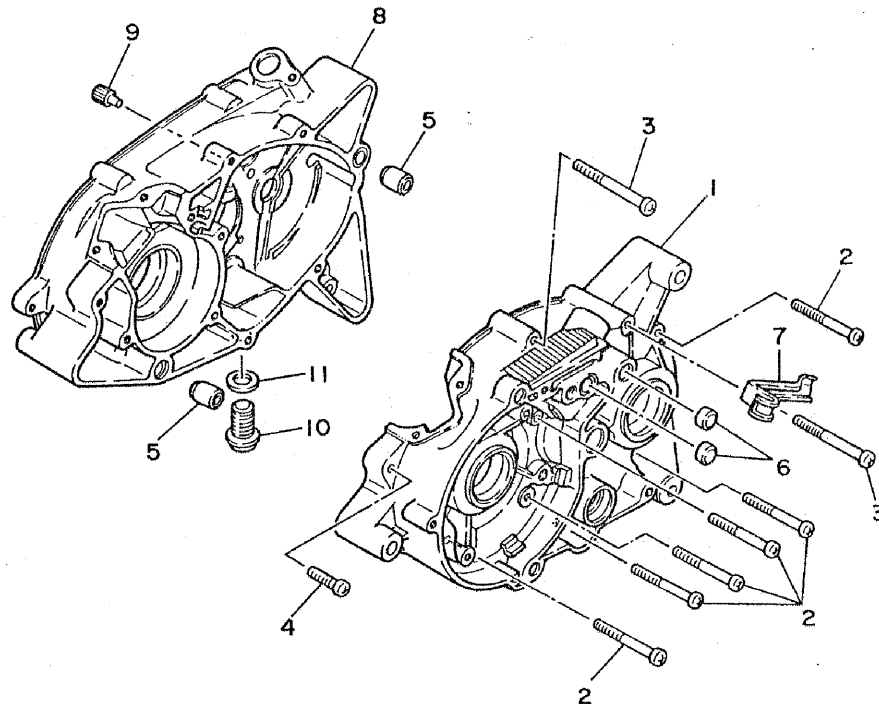


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	13N-14610-00	EXHAUST PIPE ASSY 1	1	
2	132-14613-00	GASKET, exhaust Pipe	1	
3	97306-08020	BOLT	1	
4	92906-08600	WASHER, Plate	1	
5	5J1-14718-00	PROTECTOR, muffler 1	1	
6	90202-06010	WASHER, Plate	2	
7	90202-05005	WASHER, Plate	2	
8	98906-06010	SCREW, bind	2	
9	5J0-14753-00	SILENCER, exhaust	1	
10	3M7-14615-00	JOINT, exhaust 1	1	
11	5J1-14752-00	PIPE, outlet	1	
12	98501-05008	SCREW, Pan head	1	
13	92901-05100	WASHER, sPring	1	
14	5J1-14758-00	PROTECTOR, silencer	1	
15	98906-06008	SCREW, bind	2	
16	90202-06010	WASHER, Plate	4	

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FIG. 8 CRANKCASE



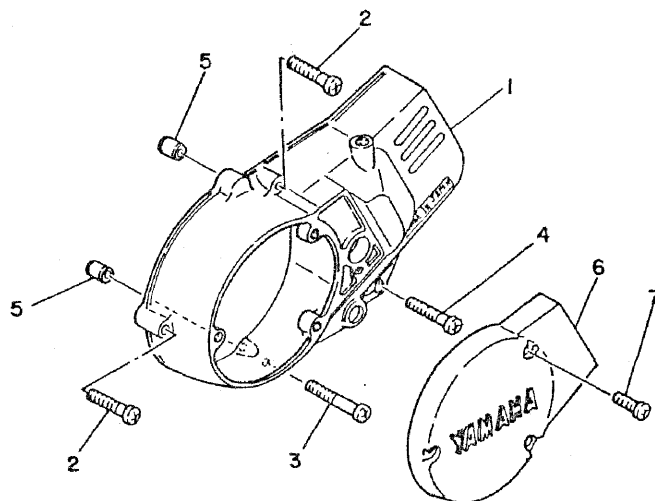
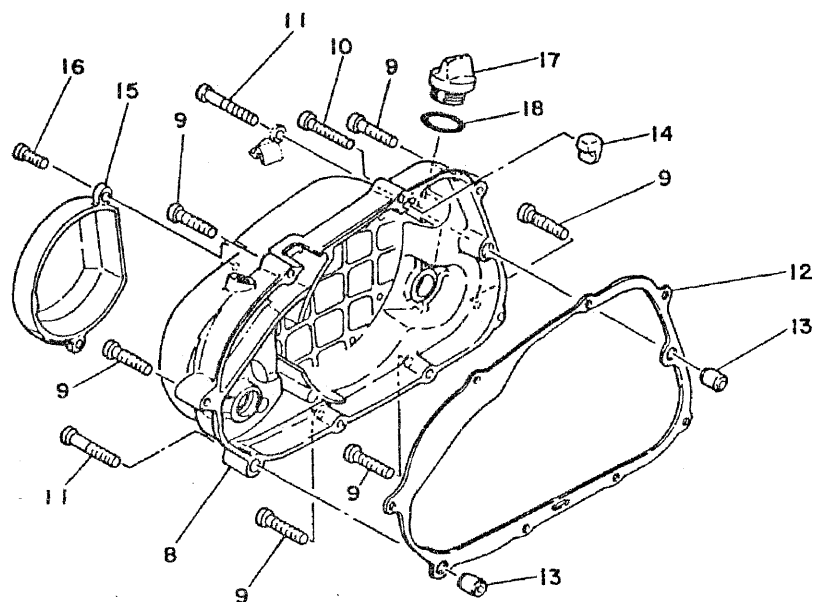
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	353-15111-00	CRANKCASE 1	1	
2	92501-06050	SCREW, Pan head	8	
3	92501-06055	SCREW, Pan head	2	
4	92501-06025	SCREW, Pan head	1	
5	91830-22016	PIN, dowel	2	
6	90334-12009	PLUG, straight	2	
7	3T2-15484-01	CLAMP 2	1	
8	353-15121-02	CRANKCASE 2	1	
9	492-15387-00	STOPPER	1	
10	90340-12005	PLUG, straight screw	1	
11	90430-12038	GASKET	1	



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FIG. 9 CRANKCASE COVER



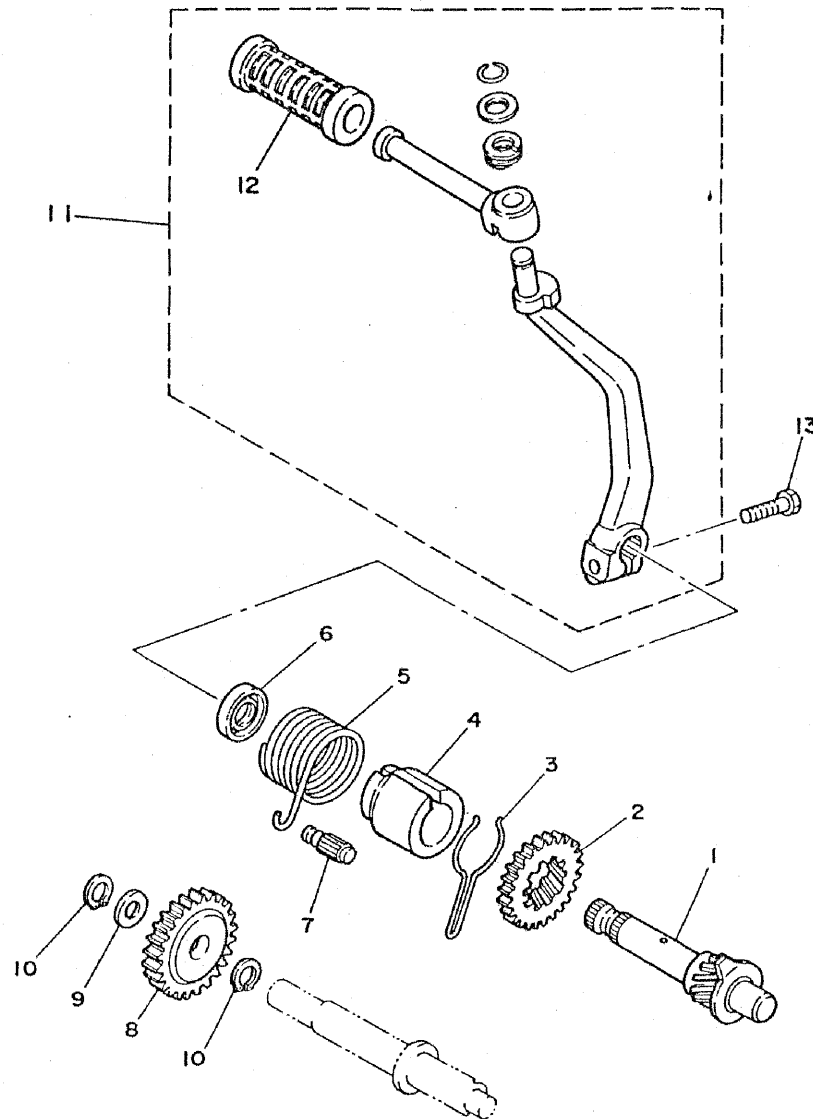
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G1-15411-00	COVER, crankcase 1	1	
2	92506-06030	SCREW, Pan head	2	
3	92506-06040	SCREW, Pan head	1	
4	92506-06045	SCREW, Pan head	1	
5	91830-21014	PIN, dowel	2	
6	5G1-15415-00	COVER, generator	1	
7	92506-06020	SCREW, Pan head	3	
8	4U7-15421-00	COVER, crankcase 2	1	
9	92506-06030	SCREW, Pan head	6	
10	92506-06035	SCREW, Pan head	1	
11	92506-06040	SCREW, Pan head	2	
12	353-15451-00	GASKET, crankcase cover	1	
13	91830-21014	PIN, dowel	2	
14	353-15437-02	SCRAPER, oil	1	
15	4U7-15416-00	COVER, oil pump	1	
16	92506-06016	SCREW, Pan head	2	
17	353-15362-00	PLUG, oil level	1	
18	93210-21190	O-RING	1	



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FIG. 10 KICK STARTER



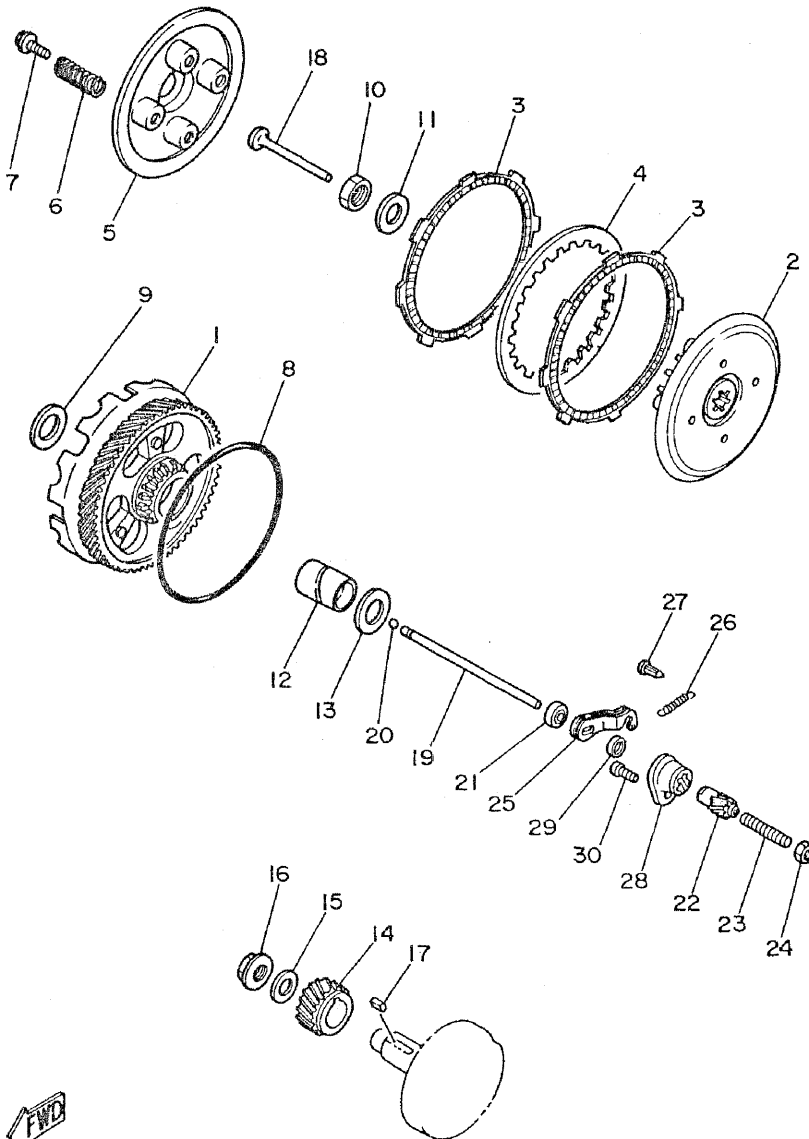
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-15660-00	KICK AXLE ASSY	1	
2	353-15641-00	GEAR, kick (24T)	1	
3	90468-26038	CLIP	1	
4	4U1-15664-00	GUIDE, sPring	1	
5	90508-26136	SPRING, torsion	1	
6	93109-15001	OIL SEAL	1	
7	248-15668-00	STOPPER	1	
8	353-15651-00	GEAR, kick idle (25T)	1	
9	90201-12166	WASHER, Plate	1	
10	93410-12003	CIRCLIP	2	
11	5J1-15620-00	KICK CRANK ASSY	1	
12	156-15618-01	COVER, kick lever	1	
13	97316-06025	BOLT	1	

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FIG. 11 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L3-16150-00	PRIMARY DRIVEN GEAR COMP.	1	
2	257-16371-01	BOSS, clutch	1	
3	131-16321-00	PLATE, friction	2	
4	131-16324-00	PLATE, clutch 1	1	
5	257-16351-00	PLATE, Pressure 1	1	
6	90501-20122	SPRING, compression	4	
7	90119-05001	BOLT, with washer	4	
8	93210-99103	O-RING	1	
9	122-16164-00	PLATE, thrust 2	1	
10	90170-12060	NUT	1	
11	90208-12015	WASHER, conical spring	1	
12	90560-17123	SPACER	1	
13	122-16164-00	PLATE, thrust 2	1	
14	353-16111-01	GEAR, Primary drive (19T)	1	
15	90208-12015	WASHER, conical spring	1	
16	90179-12244	NUT	1	
17	90282-05005	KEY, straight	1	
18	137-16356-00	ROD, Push 1	1	
19	353-16357-00	ROD, Push 2	1	
20	93503-16010	BALL	1	
21	257-15389-00	SEAL, Push rod	1	
22	241-16341-01	SCREW, Push	1	
23	90113-06013	BOLT, set	1	
24	95301-06700	NUT	1	
25	451-16342-00	LEVER, Push	1	
26	90506-07066	SPRING, tension	1	
27	132-16346-00	HOOK, spring	1	
28	353-16396-00	HOUSING, Push screw	1	

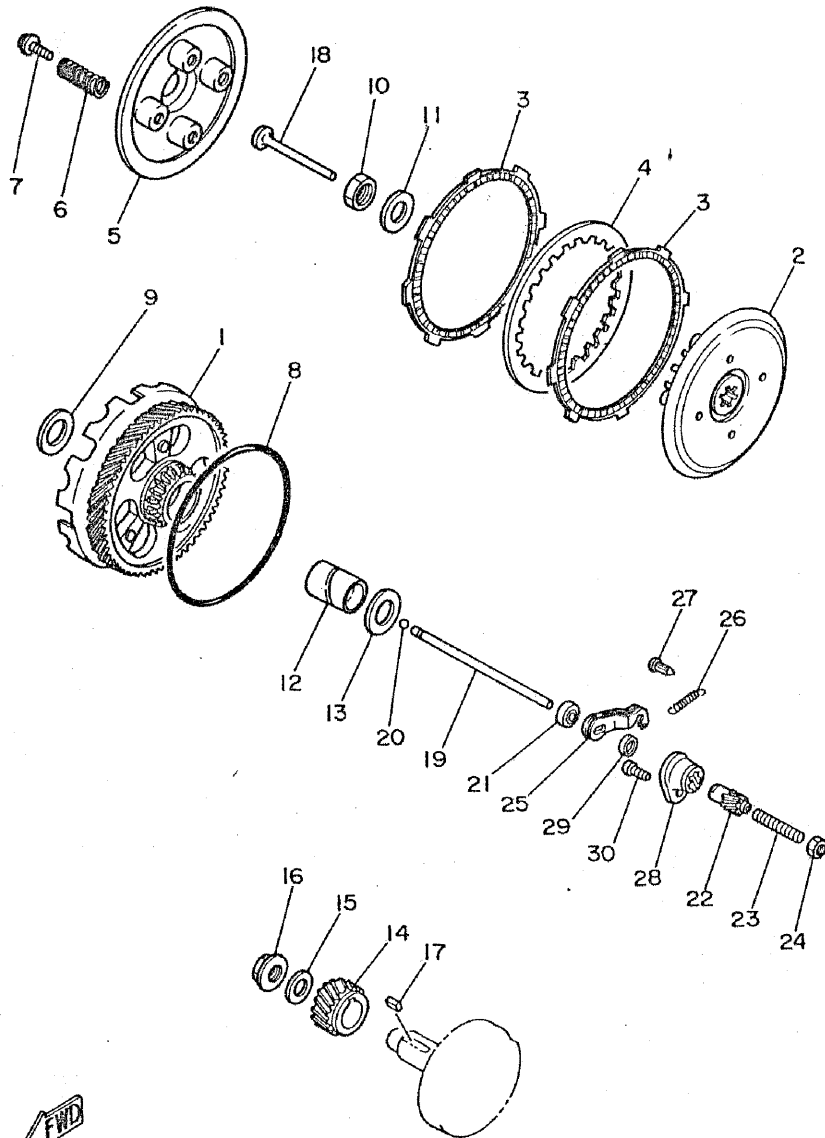


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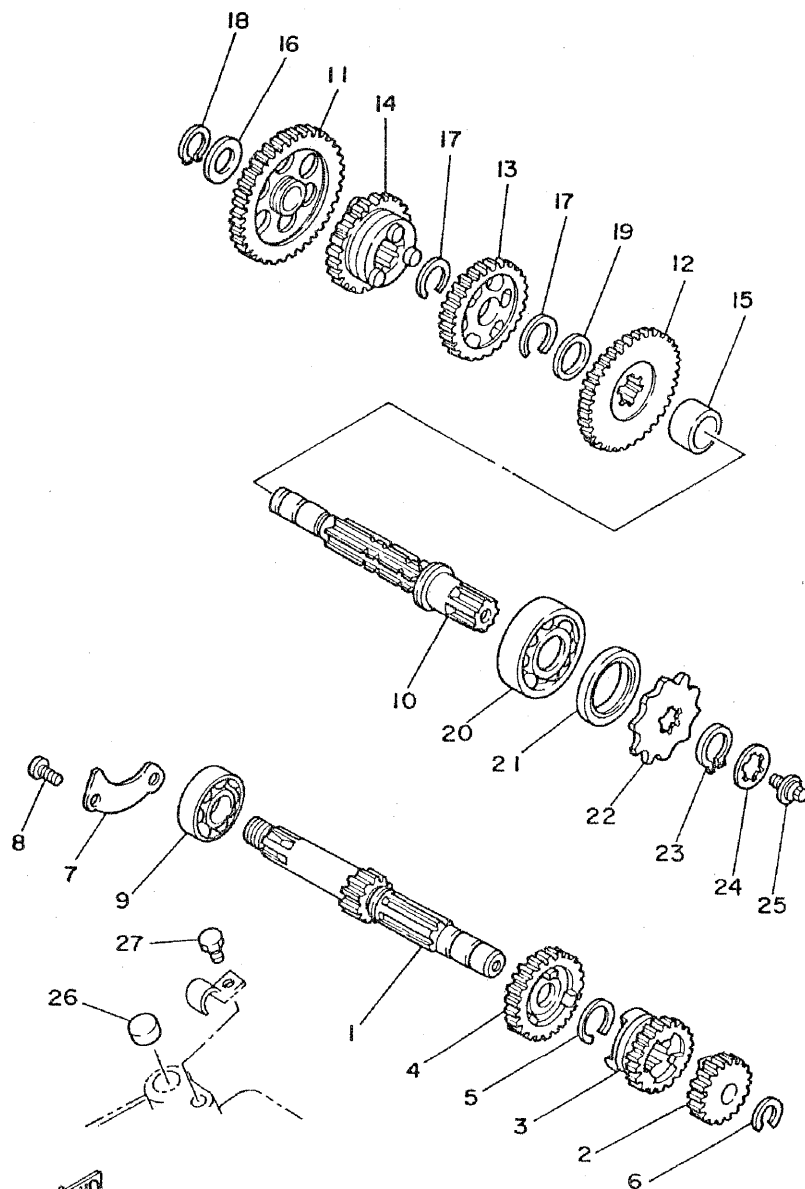
FIG. 11 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93104-11028	OIL SEAL	1	
30	92501-06014	SCREW, Pan head	1	



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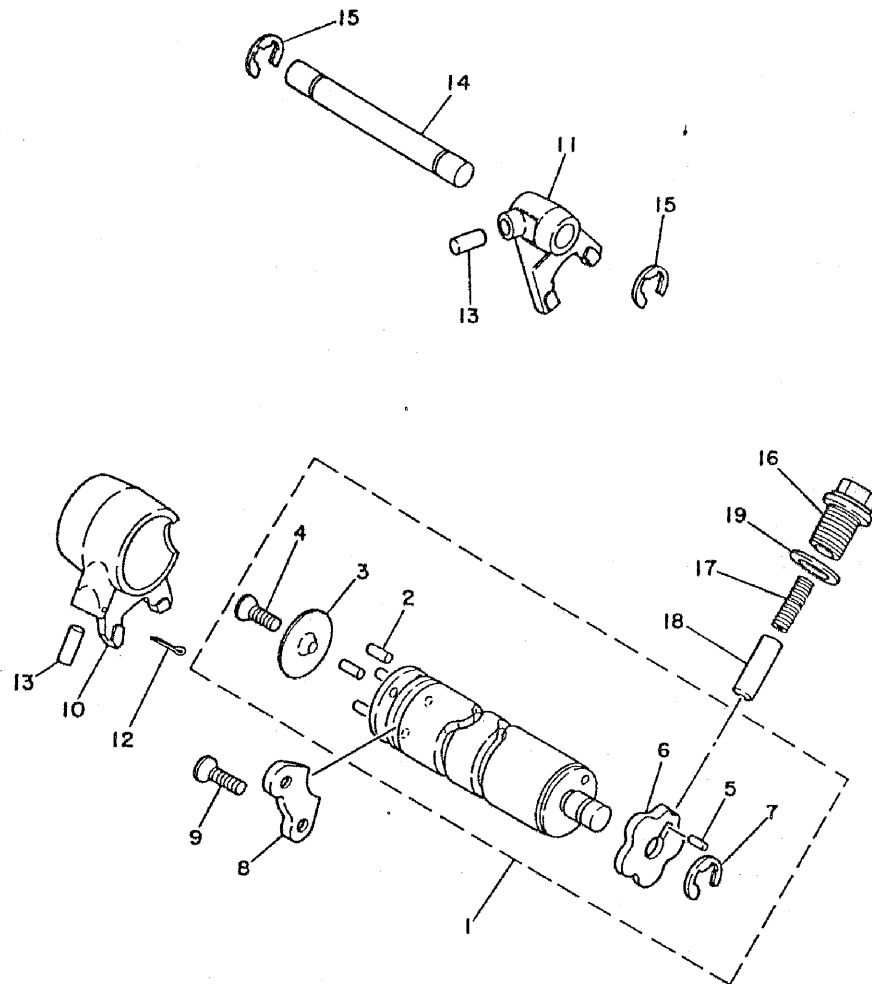
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FIG. 12 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	353-17411-10	AXLE, main (12T)	1	
2	353-17121-11	GEAR, 2nd Pinion (17T)	1	
3	353-17131-10	GEAR, 3rd Pinion (21T)	1	
4	353-17141-12	GEAR, 4th Pinion (24T)	1	
5	93440-16030	CIRCLIP	1	
6	93410-13004	CIRCLIP	1	
7	353-17471-00	PLATE, cover	1	
8	92501-06012	SCREW, Pan head	2	
9	93306-20303	BEARING (B6203Z)	1	
10	20M-17421-00	AXLE, drive	1	
11	353-17211-01	GEAR, 1st wheel (39T)	1	
12	367-17221-00	GEAR, 2nd wheel (34T)	1	
13	353-17231-00	GEAR, 3rd wheel (30T)	1	
14	353-17241-00	GEAR, 4th wheel (27T)	1	
15	90387-16126	COLLAR	1	
16	257-17219-00	SHIM (0.6T)	1	
17	93440-16030	CIRCLIP	2	
18	93410-13004	CIRCLIP	1	
19	214-17428-00-09	SHIM 2 (0.9T)	1	
20	93306-30301	BEARING (B6303)	1	
21	93102-17187	OIL SEAL	1	
22	347-17461-00	SPROCKET, drive (10T)	1	
23	93410-16007	CIRCLIP	1	
24	90209-13185	WASHER	1	
25	90109-06685	BOLT	1	
26	90338-16015	PLUG	1	
27	97301-06010	BOLT	1	

B15

FIG. 13 SHIFT CAM.FORK



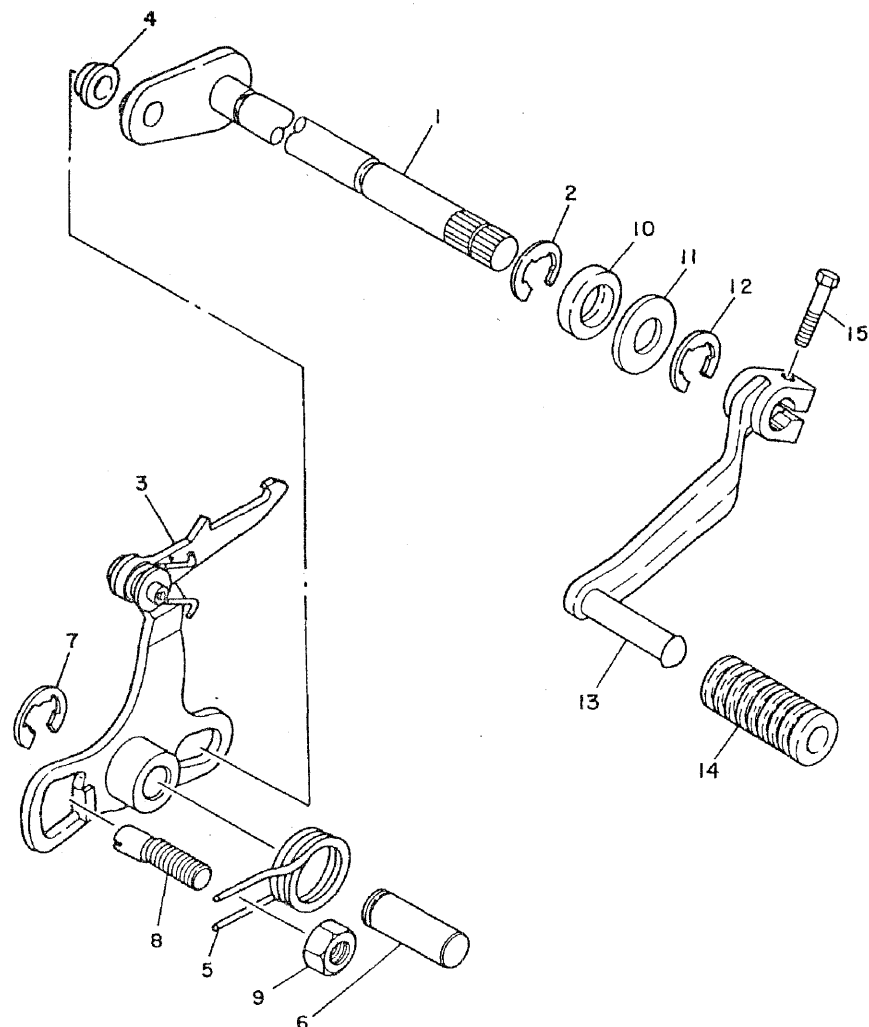
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-18540-00	SHIFT CAM ASSY	1	
2	93604-10011	.PIN, dowel	4	
3	214-18561-00	.PLATE, side 1	1	
4	98701-05012	.SCREW, flat head	1	
5	93604-08071	.PIN, dowel	1	
6	374-18141-00	.PLATE, stopPer	1	
7	93440-12026	.CIRCLIP	1	
8	353-18562-00	PLATE, stopPer 2	1	
9	92701-06012	SCREW, flat head	2	
10	353-18511-01	FORK, shift 1	1	
11	353-18512-01	FORK, shift 2	1	
12	91401-25020	PIN, cotter	1	
13	93606-14081	PIN, dowel	2	
14	214-18531-00	BAR, shift fork Guide 1	1	
15	93430-10016	CIRCLIP	2	
16	90109-14485	BOLT	1	
17	90501-09292	SPRING, comPression	1	
18	353-18547-00	STOPPER, cam	1	
19	137-15353-00	GASKET, drain	1	



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C2

FIG. 14 SHIFT SHAFT•PEDAL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-18101-00	SHIFT SHAFT ASSY	1	
2	93430-10016	CIRCLIP	1	
3	353-18120-00	SHIFT LEVER ASSY	1	
4	214-18178-00	ROLLER, shift lever	1	
5	90508-32054	SPRING, torsion	1	
6	367-18197-00	SHAFT	1	
7	93430-10016	CIRCLIP	1	
8	90149-08094	SCREW	1	
9	95301-08600	NUT	1	
10	93101-12004	OIL SEAL	1	
11	90201-12575	WASHER, Plate	1	
12	93430-10016	CIRCLIP	1	
13	2W5-18111-00	PEDAL, shift	1	
14	132-18113-01	COVER, shift Pedal	1	
15	97326-06020	BOLT	1	



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C3

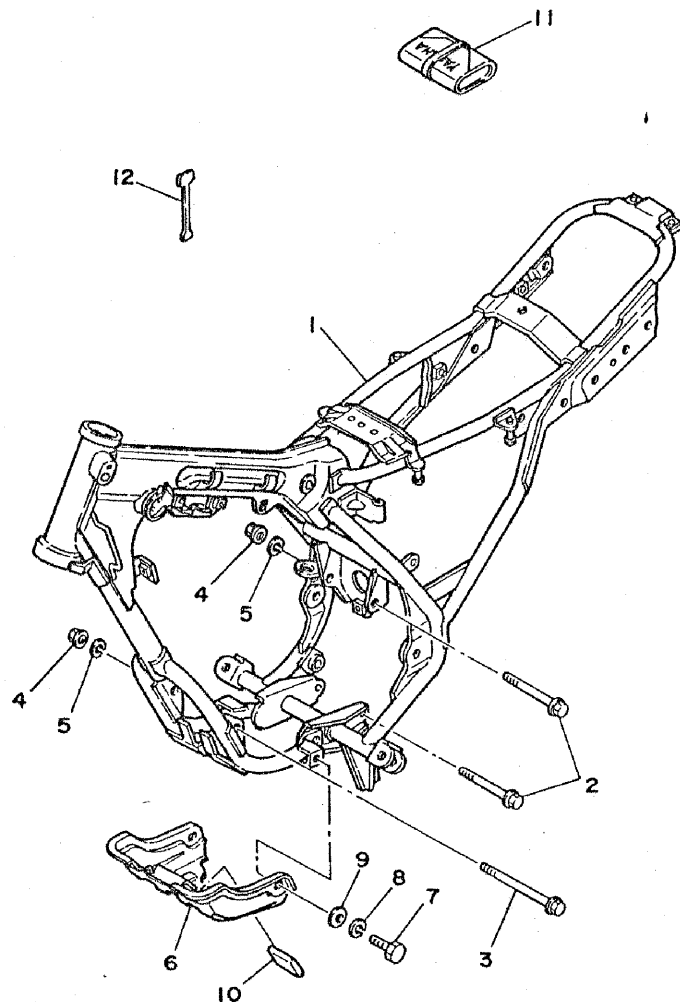


FIG. 15 FRAME. TOOL

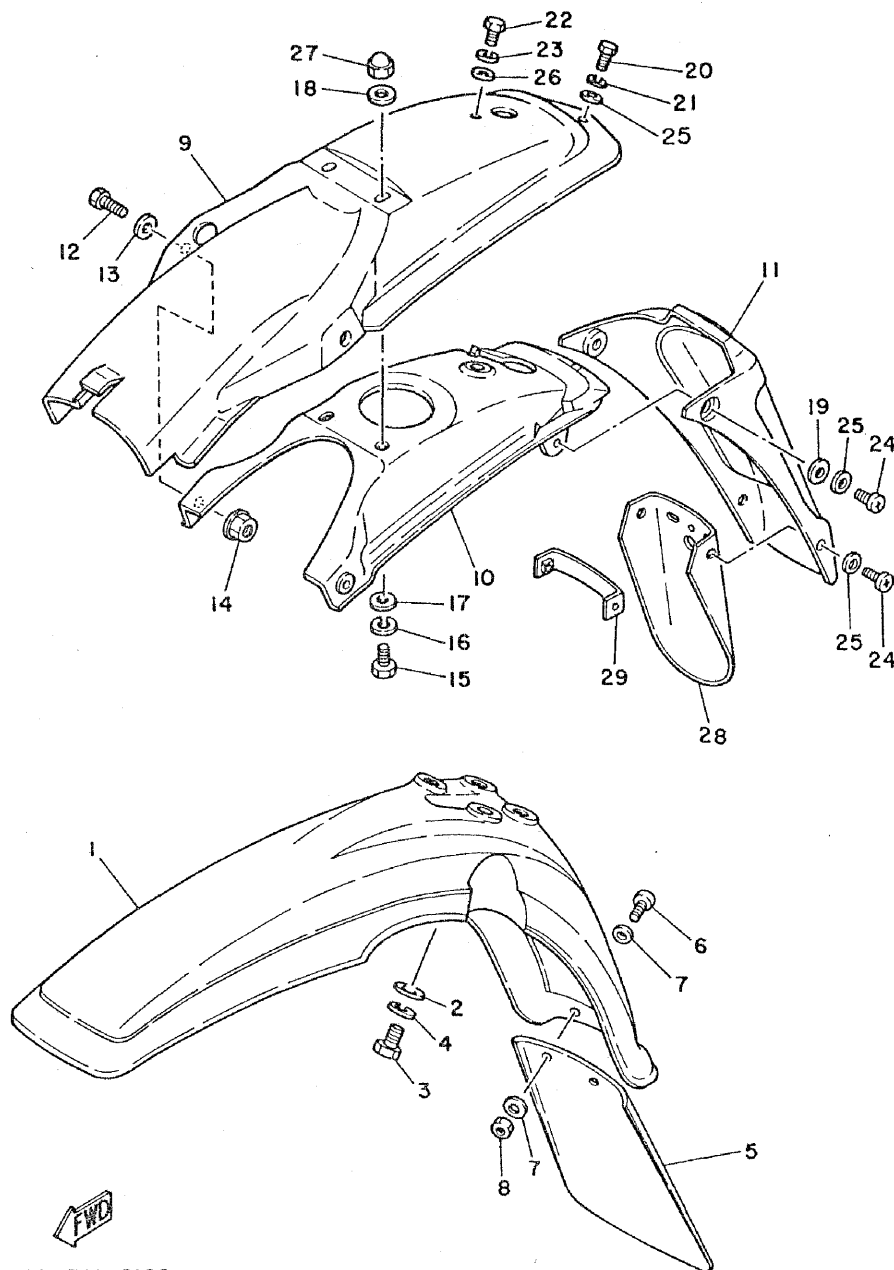
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20M-21110-00-33	FRAME COMP.	1	yamaha black
2	95821-08090	BOLT, flange	2	
3	95821-08120	BOLT, flange	1	
4	95701-08100	NUT, flange	2	
5	92901-08100	WASHER, spring	2	
6	5J0-21471-00-98	PROTECTOR, engine	1	low gloss black
7	97306-06016	BOLT	2	
8	92906-06100	WASHER, spring	2	
9	92906-06600	WASHER, Plate	2	
10	2E9-24182-00	DAMPER, locating 2	2	
11	2U2-28100-10	TOOL KIT	1	
12	353-15361-00	GAUGE, level	1	



5J1332-2150

C4

FIG. 16 FRONT FENDER•REAR FENDER

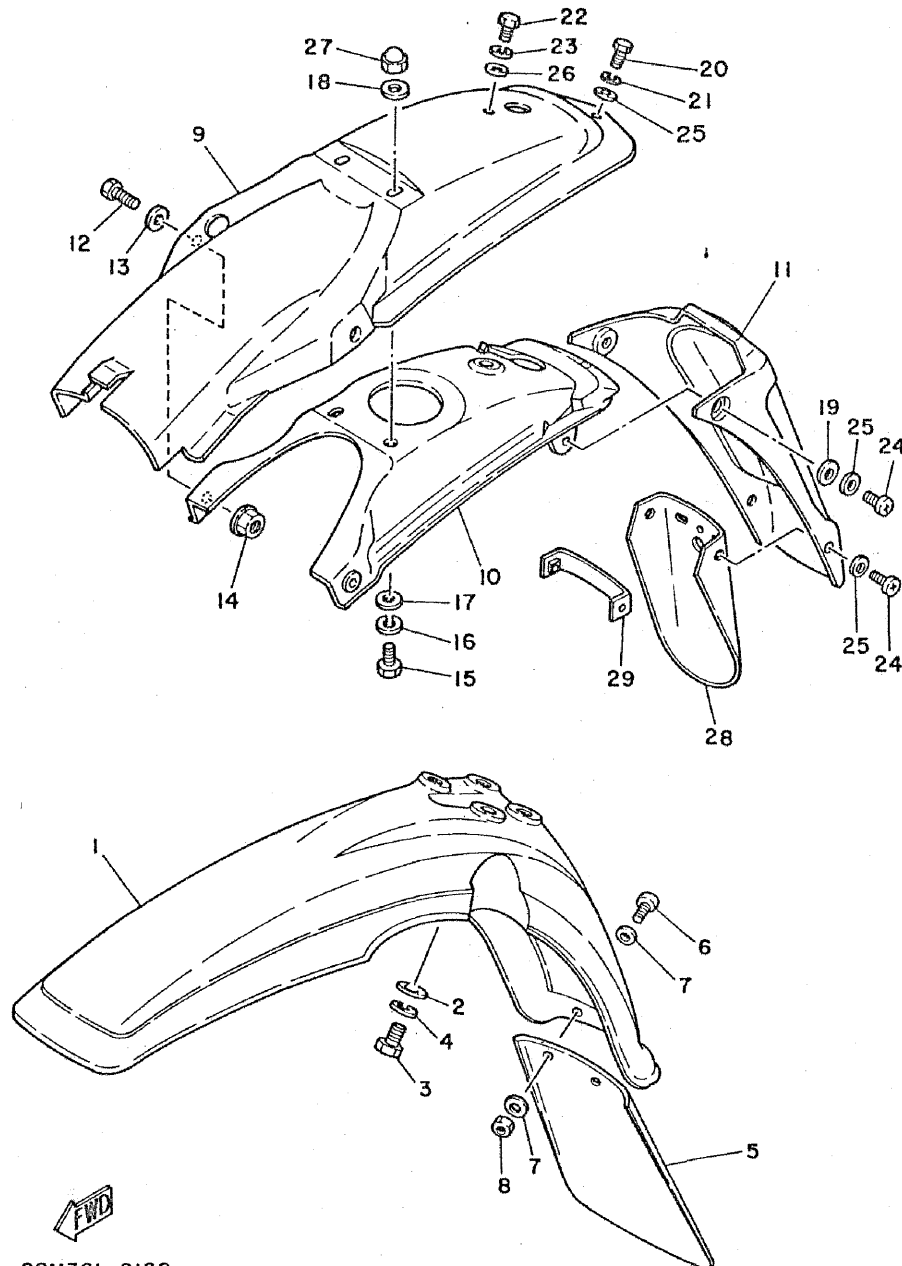


20M361-2160

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5M5-21511-00	FENDER, front	1	UR white
	5M5-21511-10	FENDER, front	1	UR yamaha black
	5M5-21511-20	FENDER, front	1	UR sky blue
2	90201-06067	WASHER, Plate	4	
3	97301-06020	BOLT	4	
4	92901-06100	WASHER, sPring	4	
5	3L6-21521-01	FLAP, front fender	1	yamaha black
6	92506-06016	SCREW, Pan head	2	
7	90201-062A8	WASHER, Plate	4	
8	95306-06600	NUT	2	
9	5J0-21611-00	FENDER, rear	1	UR white
	5J0-21611-10	FENDER, rear	1	UR yamaha black
	5J0-21611-20	FENDER, rear	1	UR sky blue
10	5J1-21617-00	BRACKET, fender	1	
11	5M5-21621-00	FLAP	1	yamaha black
12	97306-08040	BOLT	2	
13	92906-08600	WASHER, Plate	2	
14	95701-08100	NUT, flange	2	
15	97321-06025	BOLT	2	
16	92901-06100	WASHER, sPring	2	
17	92901-06600	WASHER, Plate	2	
18	90201-06067	WASHER, Plate	2	
19	90201-06067	WASHER, Plate	2	
20	97301-06020	BOLT	2	
21	92901-06100	WASHER, sPring	2	
22	97301-06016	BOLT	1	
23	92901-06100	WASHER, sPring	1	
24	92506-06012	SCREW, Pan head	4	

C5

FIG. 16 FRONT FENDER-REAR FENDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	90201-062A8	WASHER, Plate	6	
26	90201-06052	WASHER, Plate	1	
27	95306-06800	NUT	2	
28	5M5-21691-00	FLAP	1	
29	5M5-21622-00	BAND, flap	1	

20M361-2160

C6

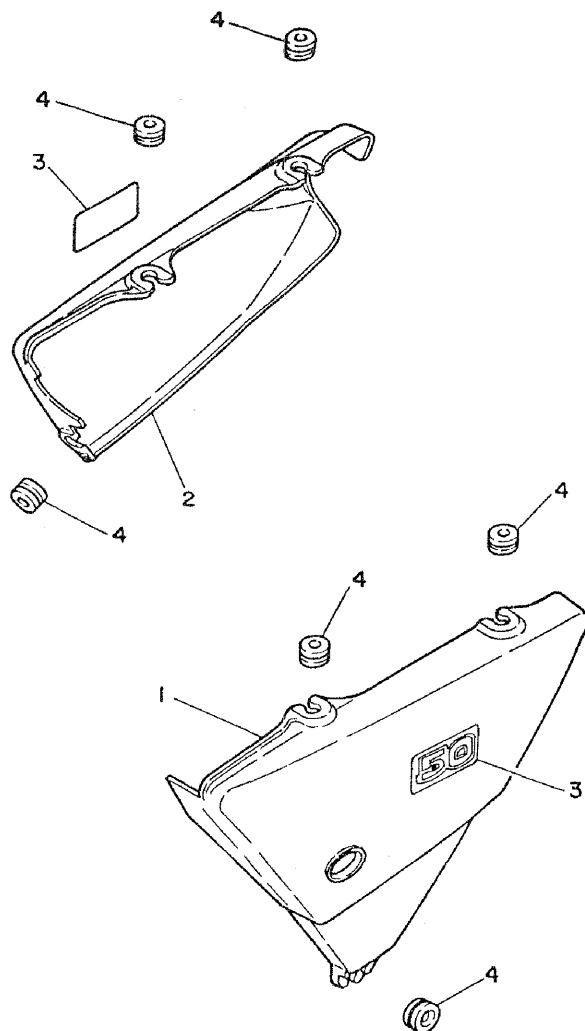


FIG. 17 SIDE COVER

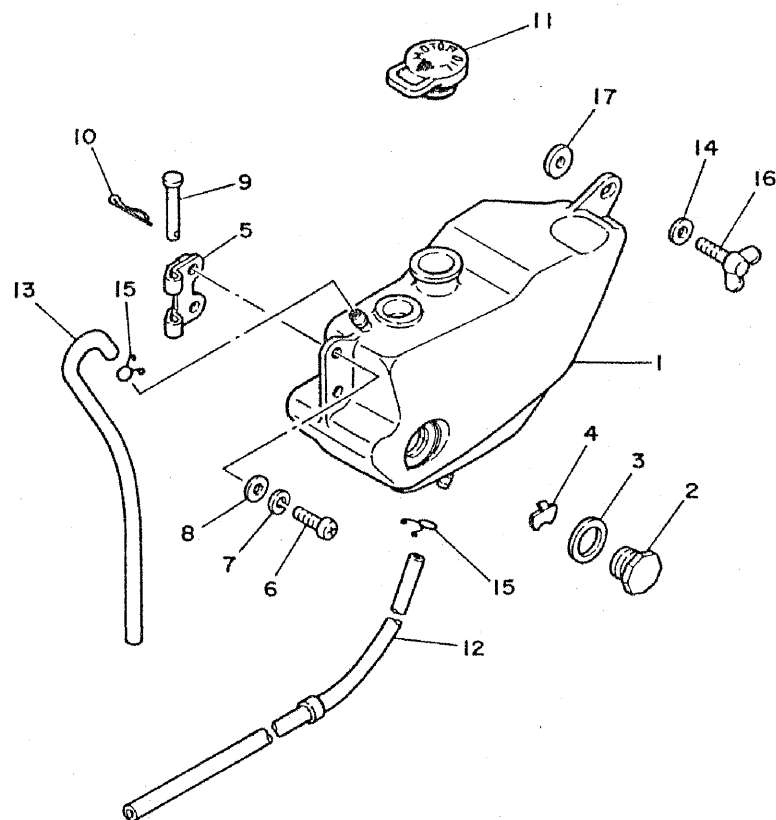
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-21711-00-98	COVER, side 1	1	UR low gloss b- lack /white
	5J0-21711-10-E1	COVER, side 1	1	UR chappy red /low gloss blac
	5J0-21711-10	COVER, side 1	1	UR yamaha black
	5J0-21711-20-98	COVER, side 1	1	UR low gloss b- lack /sky blue
2	5J0-21721-00	COVER, side 2	1	UR white
	5J0-21721-10-E1	COVER, side 2	1	UR chappy red
	5J0-21721-10	COVER, side 2	1	UR yamaha black
	5J0-21721-20	COVER, side 2	1	UR sky blue
3	2L4-21737-01	EMBLEM	2	
4	90480-12053	GROMMET	6	



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C7

FIG. 18 OIL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-21751-00	TANK, oil	1	
2	1Y1-21764-00	LENS, level gauge	1	
3	1Y1-21763-00	GASKET, level gauge	1	
4	1Y1-2176A-00	REFLECTOR, level gauge	1	
5	2A6-21796-00	HINGE	1	
6	92501-06015	SCREW, Pan head	2	
7	92901-06100	WASHER, spring	2	
8	92901-06600	WASHER, Plate	2	
9	91701-05050	PIN, clevis	1	
10	90468-10050	CLIP	1	
11	1T9-21771-00	BODY, cap	1	
12	90445-09586	HOSE	1	
13	4J2-21745-00	PIPE, oil tank breather	1	
14	90201-06067	WASHER, Plate	1	
15	90467-08003	CLIP	2	
16	90122-06015	BOLT, wing	1	
17	90179-06013	NUT	1	

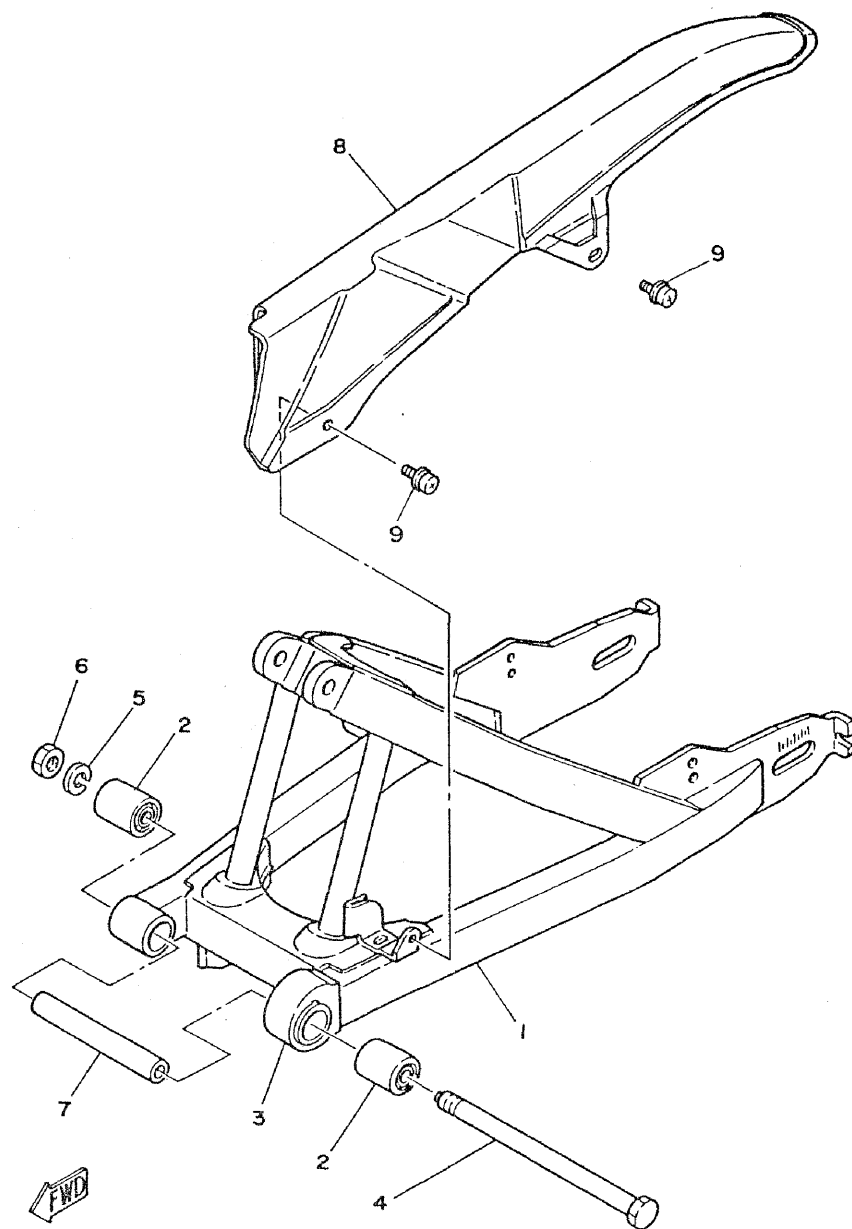


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C8

FIG. 19 REAR ARM

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5M5-22110-00-35	REAR ARM COMP.	1	silver
2	102-22123-00	BUSH 1	2	
3	4G3-22151-00	SEAL, Guard	1	
4	3T2-22141-01	SHAFT, Pivot	1	
5	92901-10100	WASHER, sPring	1	
6	95601-10100	NUT, u	1	
7	90387-100F8	COLLAR	1	
8	5J0-22311-00	CASE, chain	1	
9	90159-06058	SCREW, with washer	2	

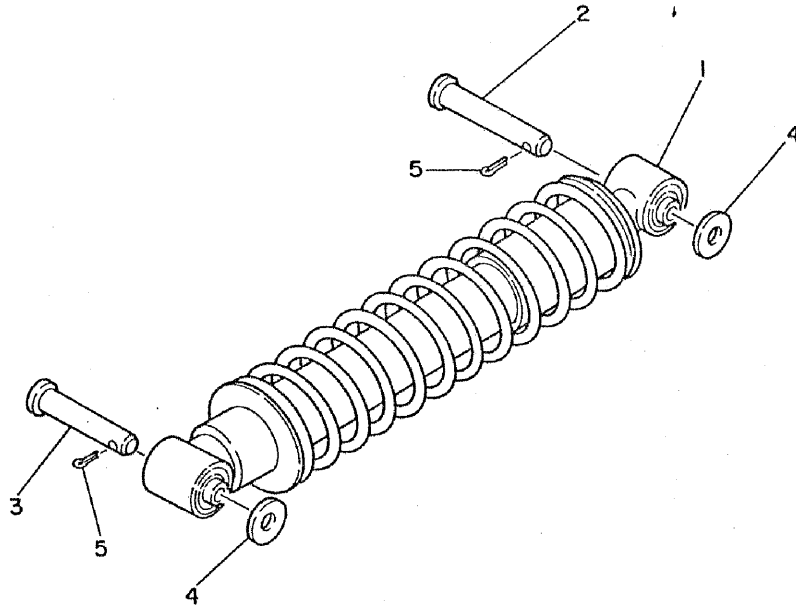


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C9

FIG. 20 REAR SUSPENSION

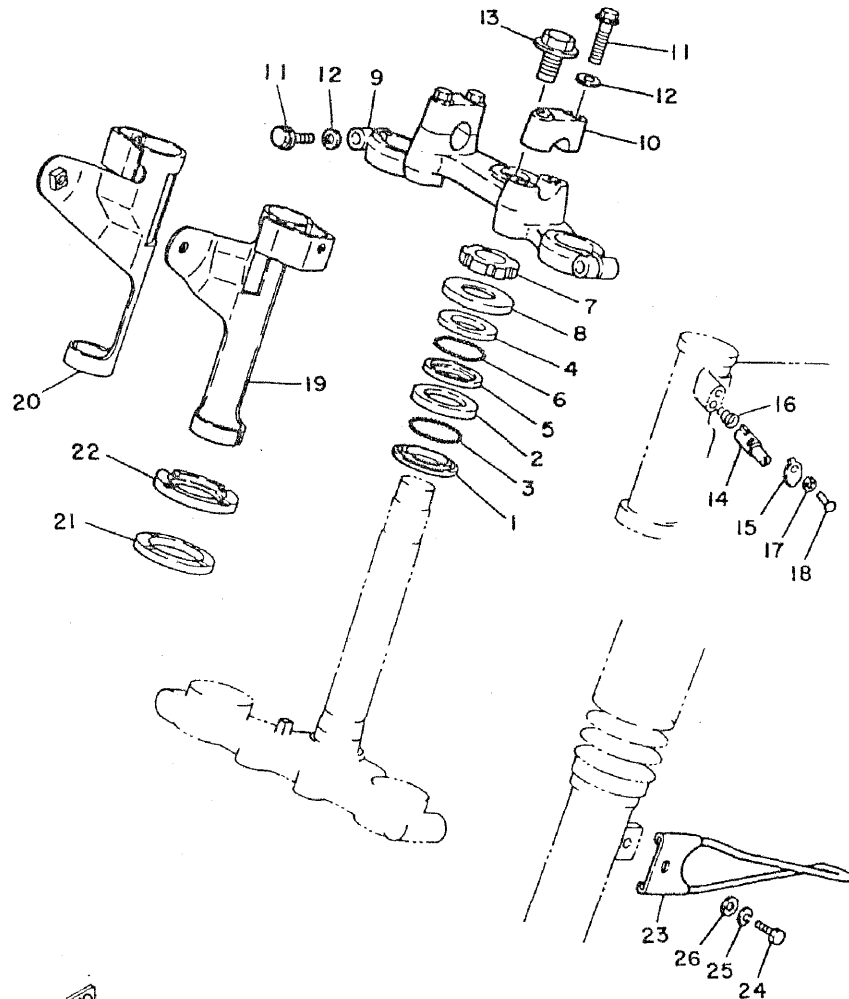
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-22210-02	SHOCK ABSORBER ASSY, rear	1	
2	90240-10072	PIN, clevis	1	
3	90240-10069	PIN, clevis	1	
4	92901-10600	WASHER, Plate	2	
5	91401-25020	PIN, cotter	2	



5J1332-2200

C10

FIG. 21 STEERING

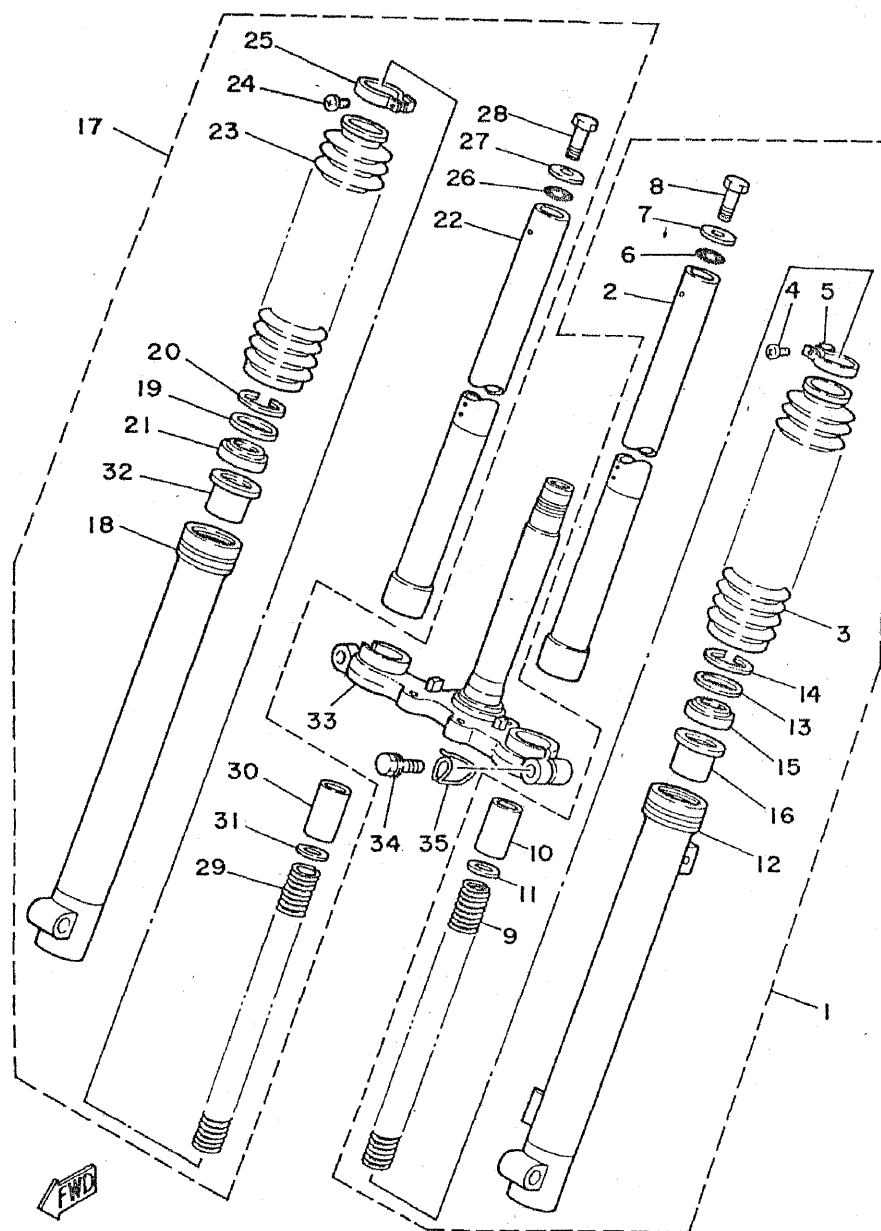


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	156-23412-00	RACE, ball 2	1	
3	93501-04011	BALL	19	
4	122-23411-00	RACE, ball 1	1	
5	122-23412-00	RACE, ball 2	1	
6	93503-16010	BALL	22	
7	90179-25033	NUT	1	
8	122-23416-00	COVER, ball race 2	1	
9	5J0-23435-00-33	CROWN, handle	1	yamaha black
10	1E6-23441-00-98	HOLDER, handle upper	2	low gloss black
11	97326-08030	BOLT	6	
12	92906-08600	WASHER, Plate	6	
13	90105-14202	BOLT, washer based	1	
14	584-23408-00	STEERING LOCK ASSY	1	
15	584-23484-01	CAP, handle lock	1	
16	90502-09024	SPRING, conical	1	
17	90208-04029	WASHER, conical spring	1	
18	90269-04003	RIVET	1	
19	5J1-23327-01	STAY, flasher	1	
20	5J1-23328-01	STAY, flasher	1	
21	5J0-23137-00	GASKET, upper cover 1	2	
22	5J0-23385-00	WASHER, special 1	2	
23	5J0-23318-00	HOLDER, cable 1	1	
24	97306-06016	BOLT	1	
25	92906-06100	WASHER, spring	1	
26	92906-06600	WASHER, Plate	1	



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C11



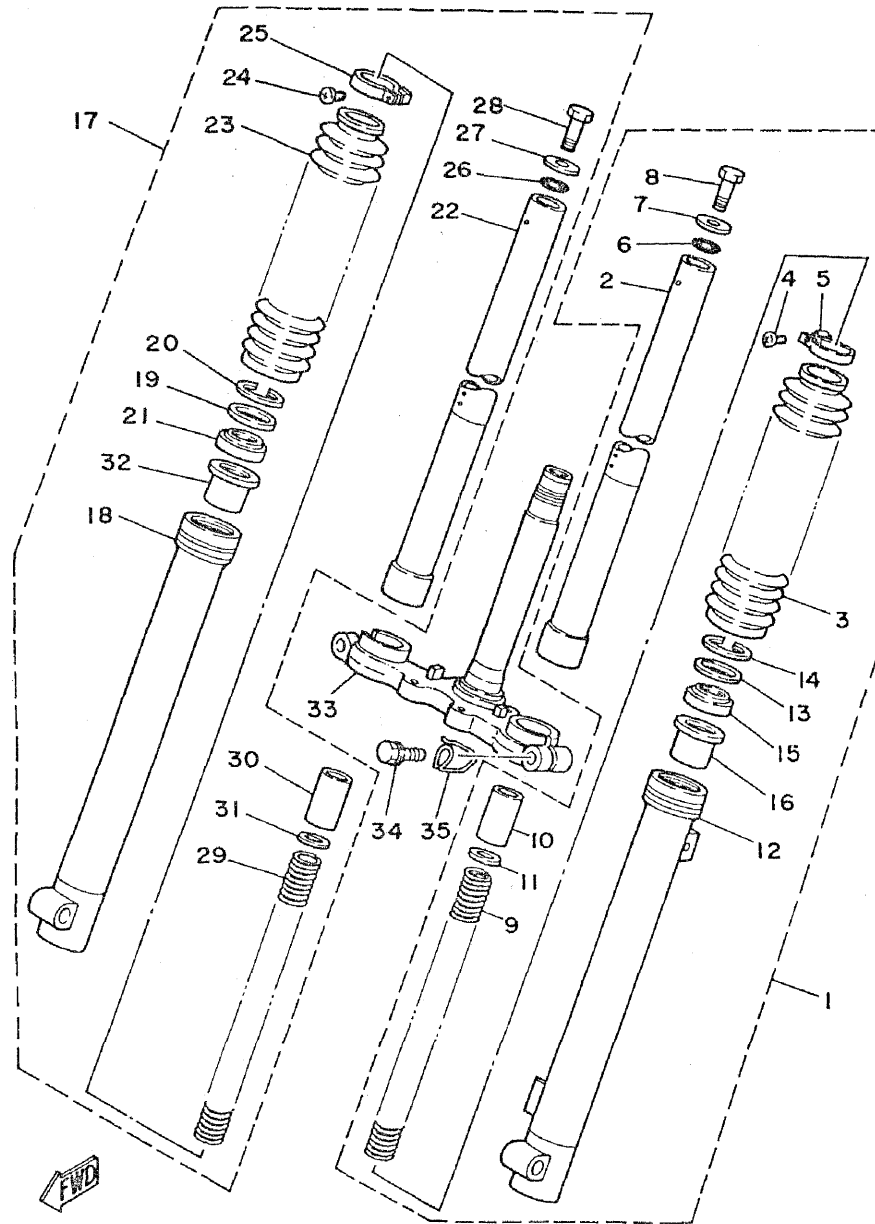
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C12

FIG. 22 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-23102-00	FRONT FORK ASSY (L.H)	1	
2	5J0-23124-00	.TUBE, inner 1	1	
3	5J0-23191-00	.BOOT	1	
4	509-23194-L0	.SCREW, boot band	2	
5	5J0-23192-00	.BAND	1	
6	2Y1-23114-00	.GASKET	1	
7	5J0-23112-00	.WASHER, caP	1	
8	5G0-23111-00	.BOLT, caP	1	
9	5J0-23141-00	.SPRING, front fork	1	
10	1E5-92072-70	.SPACER	1	
11	5J0-23146-00	.WASHER, oil seal	1	
12	5J0-23126-00	.TUBE, outer 1	1	
13	5J0-23149-00	.WASHER, sPring upper	1	
14	3V3-23156-00	.CLIP, oil seal	1	
15	5F6-23145-00	.OIL SEAL	1	
16	5J0-23125-00	.METAL, slide 1	1	
17	5J0-23103-00	FRONT FORK ASSY (R.H)	1	
18	5J0-23136-00	.TUBE, outer 2	1	
19	5J0-23149-00	.WASHER, sPring upper	1	
20	3V3-23156-00	.CLIP, oil seal	1	
21	5F6-23145-00	.OIL SEAL	1	
22	5J0-23124-00	.TUBE, inner 1	1	
23	5J0-23191-00	.BOOT	1	
24	509-23194-L0	.SCREW, boot band	2	
25	5J0-23192-00	.BAND	1	
26	2Y1-23114-00	.GASKET	1	
27	5J0-23112-00	.WASHER, caP	1	
28	5G0-23111-00	.BOLT, caP	1	

FIG. 22 FRONT FORK

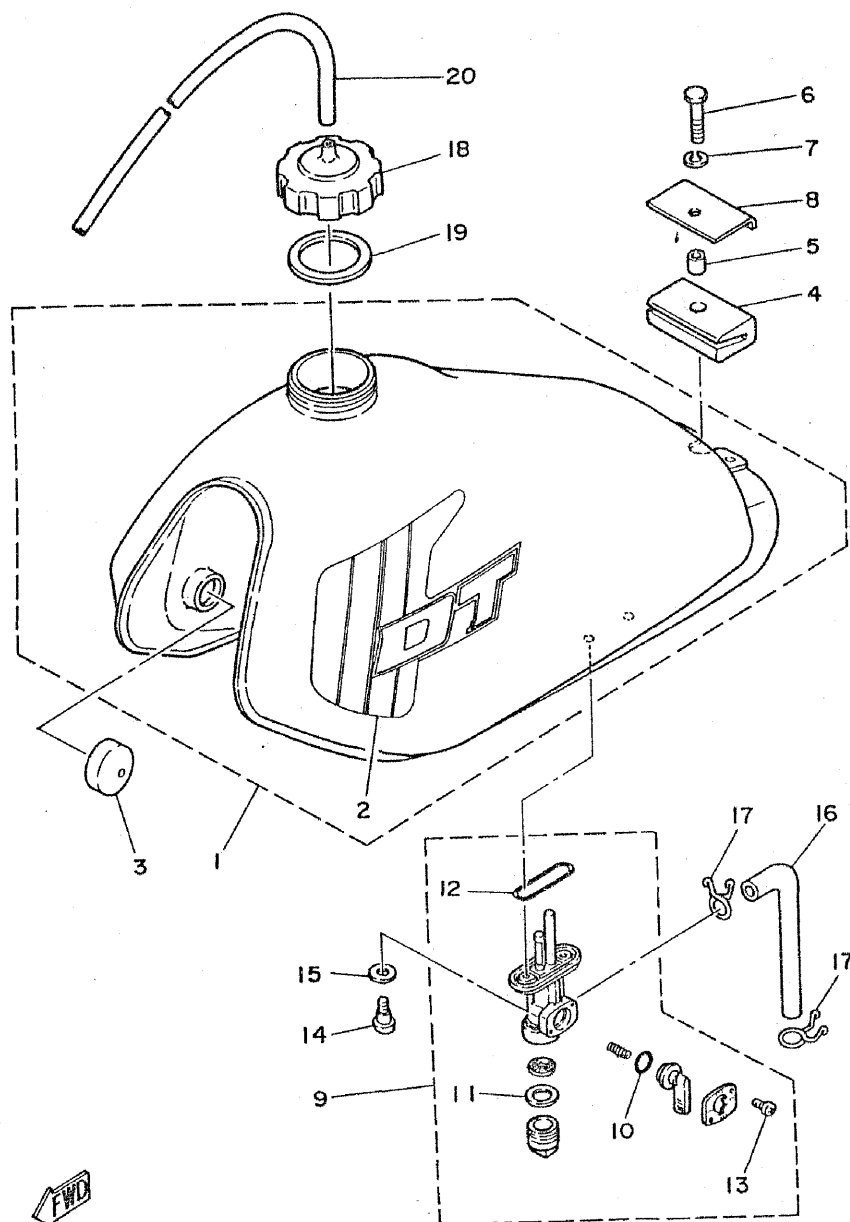


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5J0-23141-00	•SPRING, front fork	1	
30	1E5-92072-70	•SPACER	1	
31	5J0-23146-00	•WASHER, oil seal	1	
32	5J0-23125-00	•METAL, slide 1	1	
33	5J1-23340-00	UNDER BRACKET COMP.	1	
34	5J0-23346-00	BOLT 1	2	
35	5J0-23317-00	HOLDER, cable	1	

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C13

FIG. 23 FUEL TANK

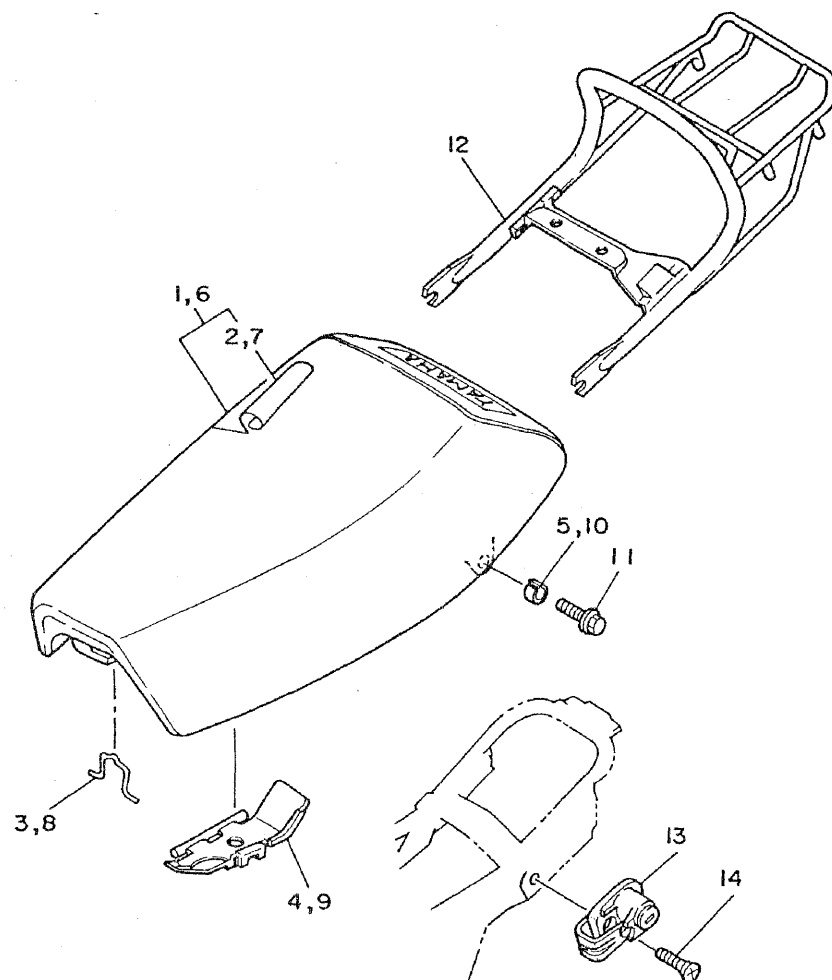


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-24110-00-X1	FUEL TANK COMP.	1	UR yamaha black
	5J0-24110-00-07	FUEL TANK COMP.	1	UR chaappy red
	5J0-24110-00-08	FUEL TANK COMP.	1	UR sky blue
	5J0-24110-00-09	FUEL TANK COMP.	1	UR white
2	5J0-24240-30	.GRAPHIC SET	1	UR for chr
	5J0-24240-40	.GRAPHIC SET	1	UR for syb
	5J0-24240-50	.GRAPHIC SET	1	UR for white
	5J0-24240-60	.GRAPHIC SET	1	UR for yb
3	4U5-24181-00	DAMPER, locating 1	2	
4	5J0-24182-00	DAMPER, locating 2	1	
5	90387-06553	COLLAR	1	
6	97301-06030	BOLT	1	
7	92901-06100	WASHER, sPring	1	
8	5J0-24186-00	WASHER, sPecial	1	
9	5G0-24500-01	FUEL COCK ASSY 1	1	
10	4X8-24534-00	.SEAL, cock	1	
11	4X8-24565-00	.GASKET	1	
12	4X8-24512-00	.GASKET	1	
13	4X8-24535-00	.SCREW, lever fitting	2	
14	90149-06008	SCREW	2	
15	90202-06010	WASHER, Plate	2	
16	90445-09079	HOSE	1	
17	90467-08003	CLIP	2	
18	2A6-24611-00	BODY, caP	1	
19	1W1-24612-00	GASKET, caP	1	
20	90445-09115	HOSE	1	

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C14

FIG. 24 SEAT CARRIER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20M-W2471-00	SINGLE SEAT ASSY	1	UR black
2	20M-24711-00	.COVER, single seat	1	UR black
3	5J0-24754-00	HOOX, seat	1	
4	5J0-2472E-00	SUPPORT, tool	1	
5	90387-10661	COLLAR	2	
6	20M-W2471-10	SINGLE SEAT ASSY	1	UR red
7	20M-24711-10	.COVER, single seat	1	UR red
8	5J0-24754-00	HOOX, seat	1	
9	5J0-2472E-00	SUPPORT, tool	1	
10	90387-10661	COLLAR	2	
11	95806-08020	BOLT, flange	2	
12	20M-24830-00-98	SUB CARRIER ASSY	1	low gloss black
13	5J0-21308-00	HELMET HANGER ASSY	1	
14	92701-06018	SCREW, flat head	1	



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C15

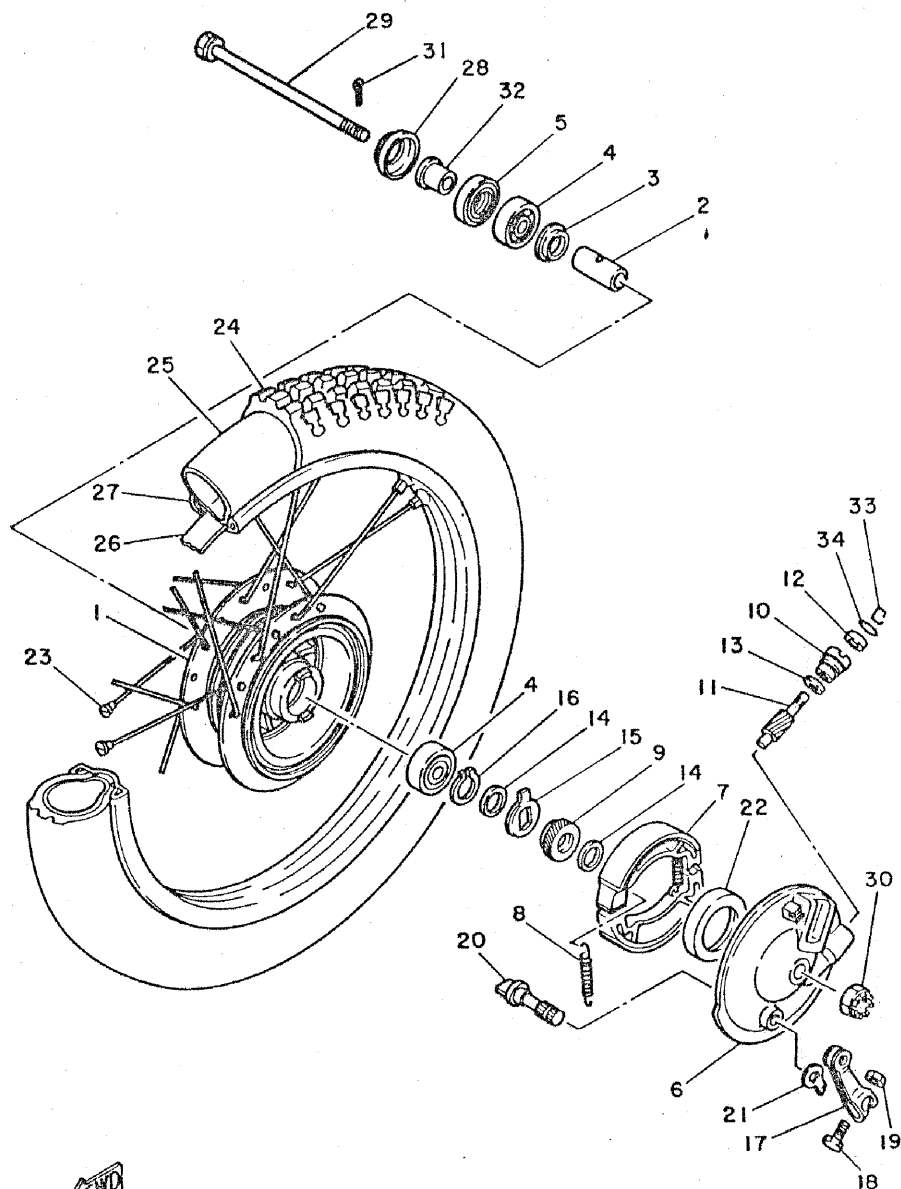
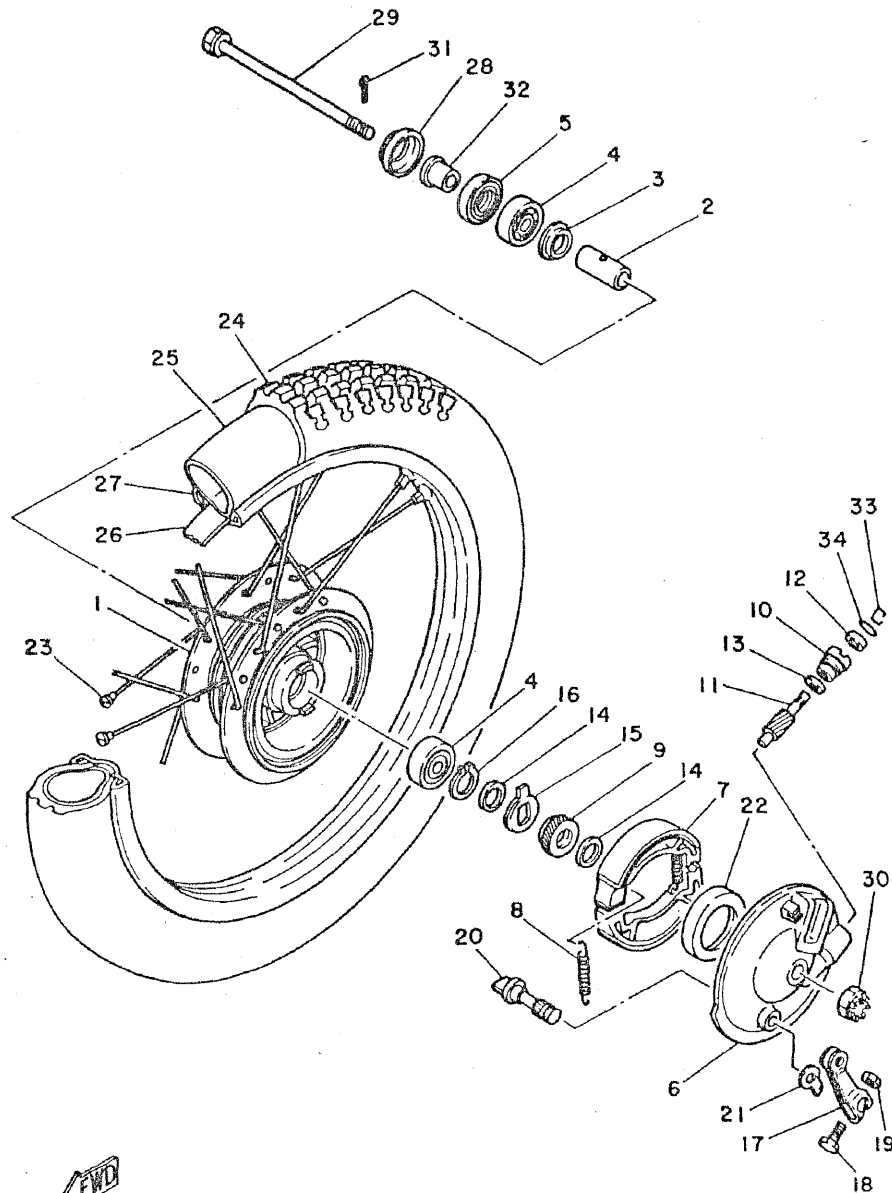


FIG. 25 FRONT WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-25111-00-98	HUB, front	1	low gloss black
2	90560-12208	SPACER	1	
3	109-25315-00	FLANGE, sPacer	1	
4	93306-30103	BEARING (B6301Z)	2	
5	93102-18008	OIL SEAL	1	
6	5J0-25121-00-98	PLATE, brake shoe	1	low gloss black
7	326-25330-10	BRAKE SHOE COMP.	2	
8	90506-16150	SPRING, tension	2	
9	5J0-25135-00	GEAR, drive	1	
10	109-25136-00	BUSH	1	
11	5J0-25138-00	GEAR, meter	1	
12	93104-07003	OIL SEAL	1	
13	90201-07076	WASHER, Plate	1	
14	90201-20269	WASHER, Plate	2	
15	183-25149-00	CLUTCH, meter	1	
16	93410-20009	CIRCLIP	1	
17	2N3-25155-00	LEVER, camshaft 1	1	
18	90101-06278	BOLT	1	
19	95601-06100	NUT, u	1	
20	3Y6-25351-00	CAMSHAFT	1	
21	3Y6-2533A-01	PLATE, indicator	1	
22	93105-47007	OIL SEAL	1	
23	5J0-25104-00	SPOKE SET, front	1	
24	94125-21685	TIRE (2.50-21)	1	inoue
25	94225-21184	TUBE (2.50-21)	1	inoue
26	94330-21088	BAND, rim (3.00-21)	1	inoue
27	94416-21295	RIM (1.60-21)	1	
28	2K5-25118-00	COVER, hub dust	1	

FIG. 25 FRONT WHEEL

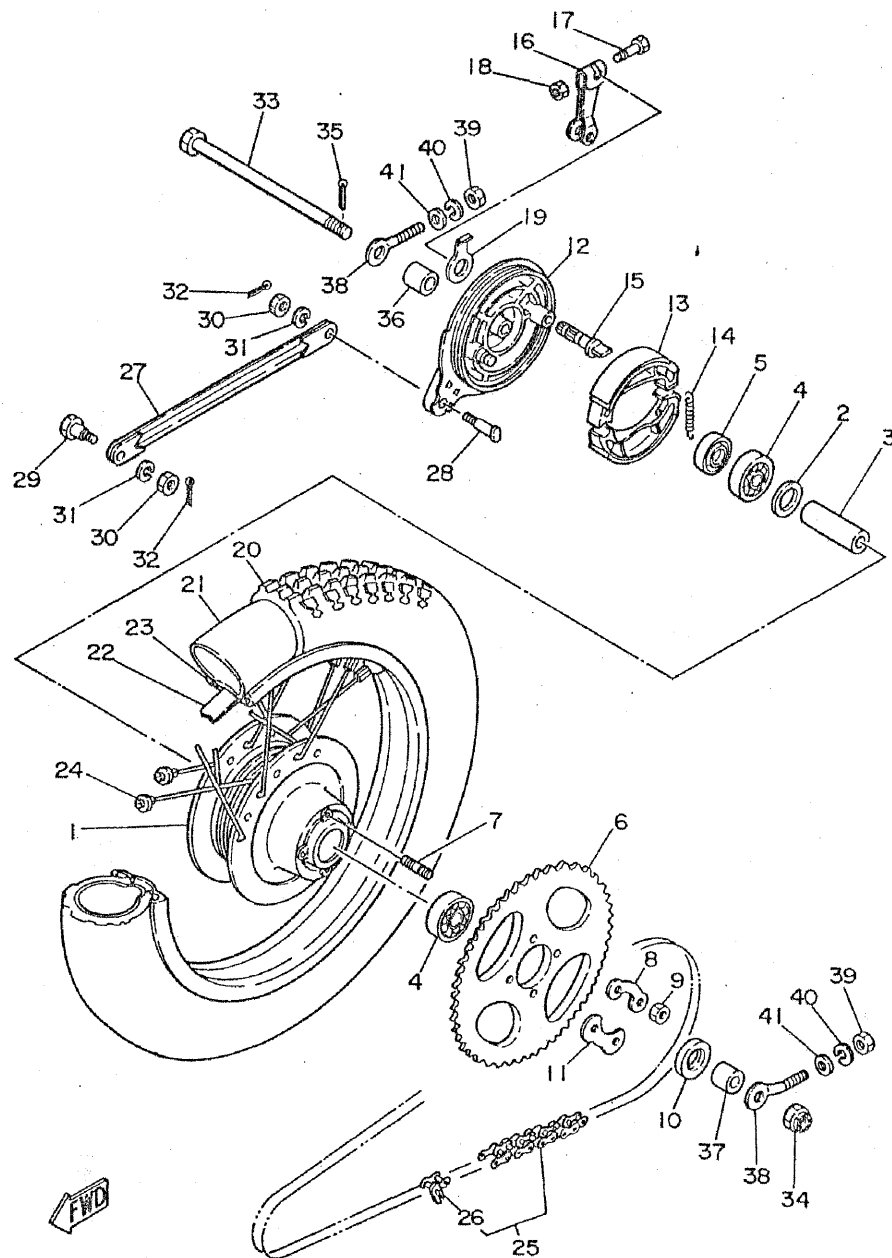
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	5J0-25181-00	AXLE, wheel	1	
30	90171-12005	NUT, castle	1	
31	91401-30025	PIN, cotter	1	
32	90387-12283	COLLAR	1	
33	102-25137-00	RING, stop	1	
34	93210-14104	O-RING	1	



20M361-2250

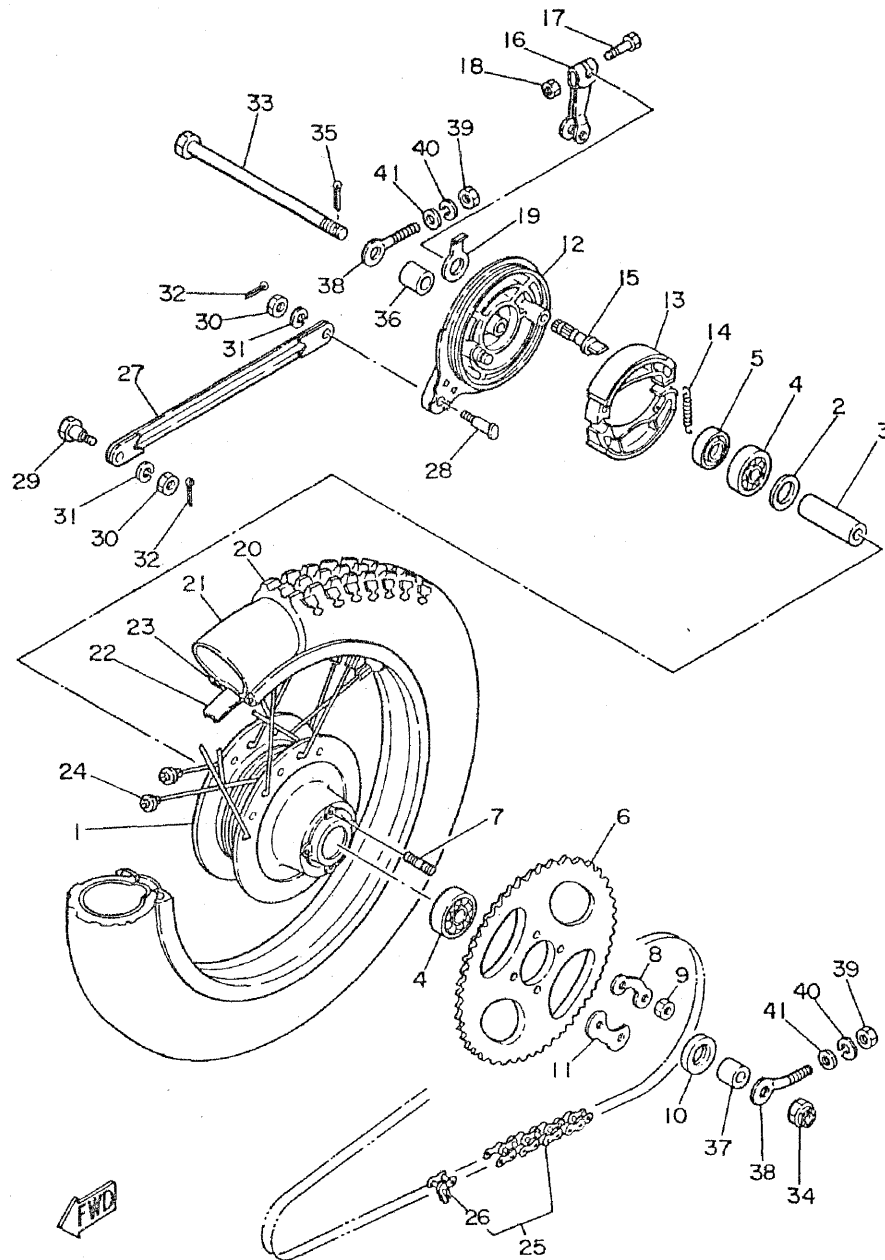
D3

FIG. 26 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-25311-00-98	HUB, rear	1	low gloss black
2	109-25315-00	FLANGE, sPacer	1	
3	90560-12207	SPACER	1	
4	93306-30101	BEARING (B6301)	2	
5	93106-20002	OIL SEAL	1	
6	20M-25451-20-33	SPROCKET, driven (51T)	1	yamaha black
7	90116-08283	BOLT, stud	4	
8	2A3-25412-00	WASHER	1	
9	90170-08158	NUT	4	
10	93104-21016	OIL SEAL	1	
11	13N-25412-00	WASHER	1	
12	1M3-25321-02-98	PLATE, brake shoe	1	low gloss black
13	326-25330-10	BRAKE SHOE COMP.	2	
14	90506-16150	SPRING, tension	2	
15	3Y6-25351-00	CAMSHAFT	1	
16	538-25355-00	LEVER, camshaft	1	
17	90101-06278	BOLT	1	
18	95601-06100	NUT, u	1	
19	3Y6-2533A-01	PLATE, indicator	1	
20	94130-18686	TIRE (3.00-18)	1	inoue
21	94227-18185	TUBE (2.75-18)	1	inoue
22	94327-18116	BAND, rim (2.75-18)	1	inoue
23	94416-18296	RIM (1.60-18)	1	
24	5J0-25304-00	SPOKE SET, rear	1	
25	94580-13112	CHAIN, drive (D1D420M 112L)	1	
26	94604-20001	.JOINT, chain	1	
27	5J0-25371-00	BAR, tension	1	
28	90109-08183	BOLT	1	

FIG. 26 REAR WHEEL

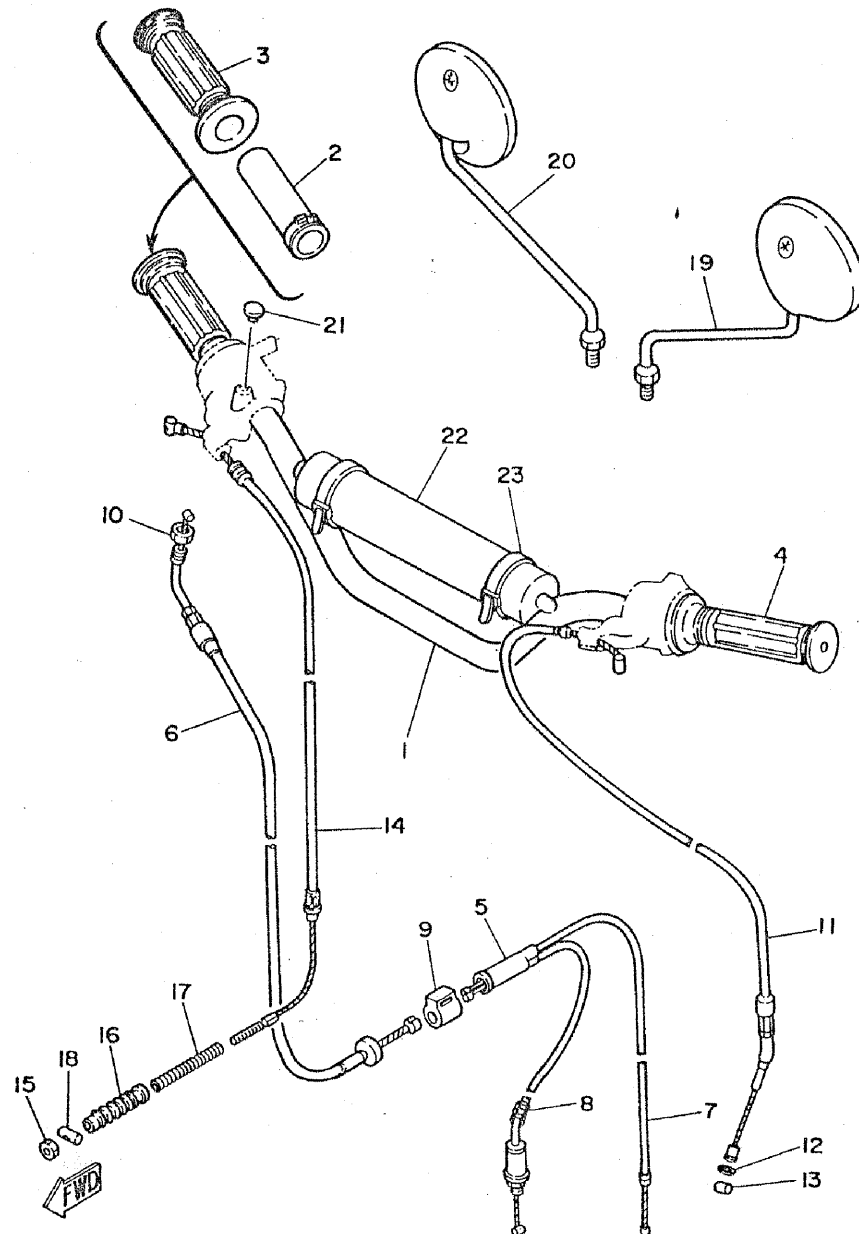


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	90109-08368	BOLT	1	
30	95301-08700	NUT	2	
31	92901-08100	WASHER, sPring	2	
32	91401-20015	PIN, cotter	2	
33	367-25381-00	AXLE, wheel	1	
34	90171-12005	NUT, castle	1	
35	91401-30025	PIN, cotter	1	
36	90387-12094	COLLAR	1	
37	90387-12670	COLLAR	1	
38	102-25389-00	PULLER, chain 2	2	
39	95301-06600	NUT	2	
40	92901-06100	WASHER, sPring	2	
41	92901-06600	WASHER, Plate	2	

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FIG. 27 HANDLEBAR.CABLE

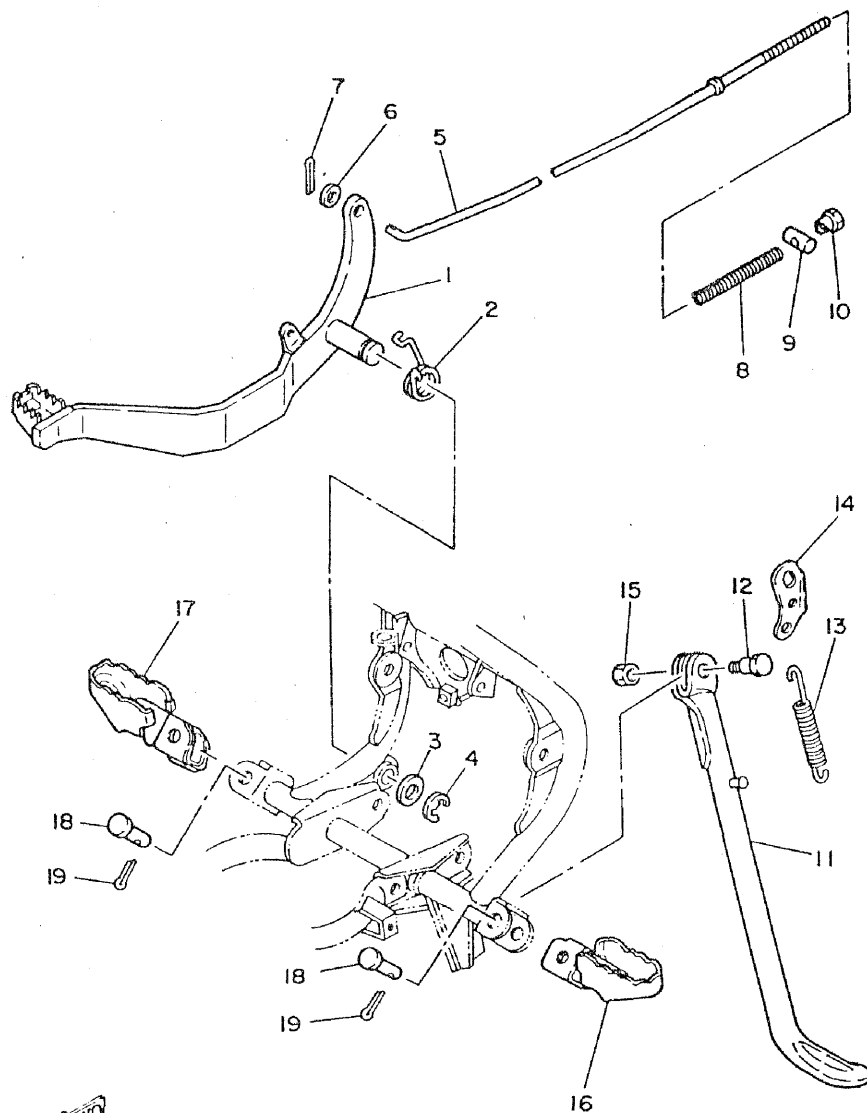


5J1332-2270

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3M1-26111-01	HANDLEBAR	1	
2	3T5-26243-00	TUBE, throttle guide	1	
3	2N3-26242-00	GRIP (R.H)	1	
4	2N3-26241-00	GRIP (L.H)	1	
5	4U1-26261-00	CONNECTOR, cable	1	
6	5J0-26311-01	CABLE, throttle 1	1	
7	5J0-26312-00	CABLE, throttle 2	1	
8	5J0-26321-00	CABLE, Pump	1	
9	4G3-26339-00	BOOT	1	
10	90170-10038	NUT	1	
11	5J0-26335-00	CABLE, clutch	1	
12	92901-06600	WASHER, Plate	1	
13	164-26363-00	END, cable	1	
14	5J0-26341-00	CABLE, brake	1	
15	90179-06176	NUT	1	
16	3M7-26342-00	BOOT, cable	1	
17	90501-09052	SPRING, compression	1	
18	90249-12008	PIN	1	
19	1Y1-26290-50	BACK MIRROR ASSY (L.H)	1	
20	1Y1-26290-60	BACK MIRROR ASSY (R.H)	1	AP
21	90338-09012	PLUG	1	
22	2X1-26124-00	PROTECTOR, handlebar	1	
23	437-83936-10	BAND, switch cord	2	

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FIG. 28 STAND-FOOTREST

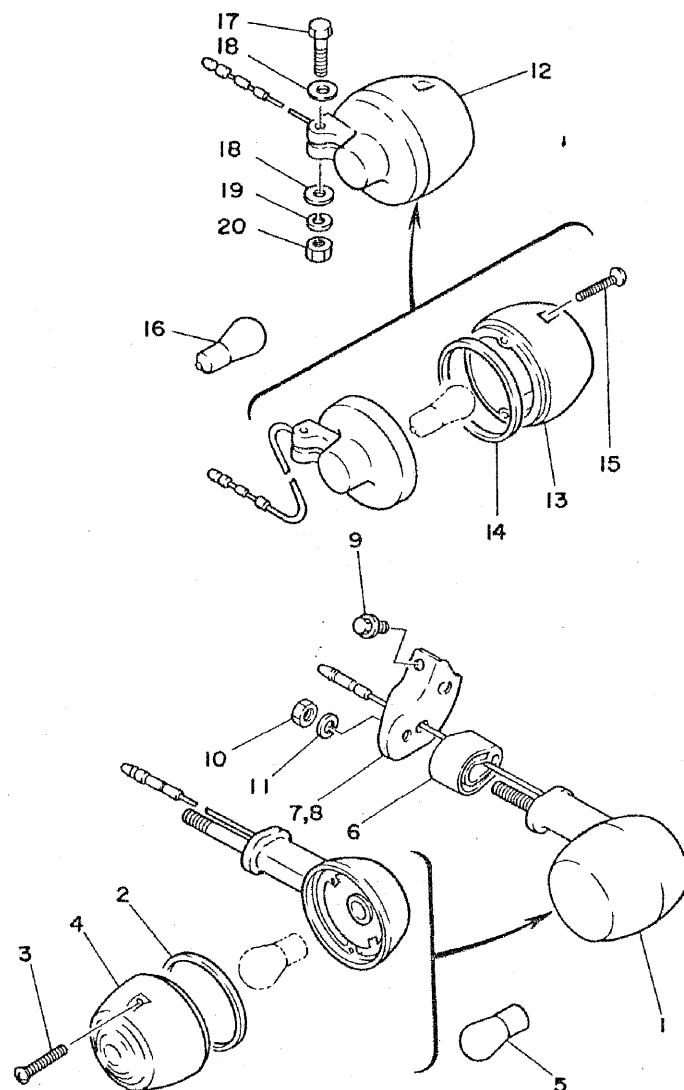


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-27211-00-90	PEDAL, brake	1	uni chrome (black)
2	90508-32354	SPRING, torsion	1	
3	90201-14212	WASHER, Plate	1	
4	93430-10015	CIRCLIP	1	
5	5J0-27231-01	ROD, brake	1	
6	92901-06600	WASHER, Plate	1	
7	91401-20015	PIN, cotter	1	
8	90501-10245	SPRING, compression	1	
9	90249-12008	PIN	1	
10	90179-06176	NUT	1	
11	5J1-27311-00-33	STAND, side	1	yamaha black
12	90109-08443	BOLT	1	
13	90506-20041	SPRING, tension	2	
14	553-27315-00	LINK, side stand	2	
15	95301-08700	NUT	1	
16	3R1-27411-00	FOOTREST 1	1	uni chrome (black)
17	3R1-27421-00	FOOTREST 2	1	uni chrome (black)
18	91701-08038	PIN, clevis	2	
19	91401-20015	PIN, cotter	2	

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FIG. 29 FLASHER LIGHT



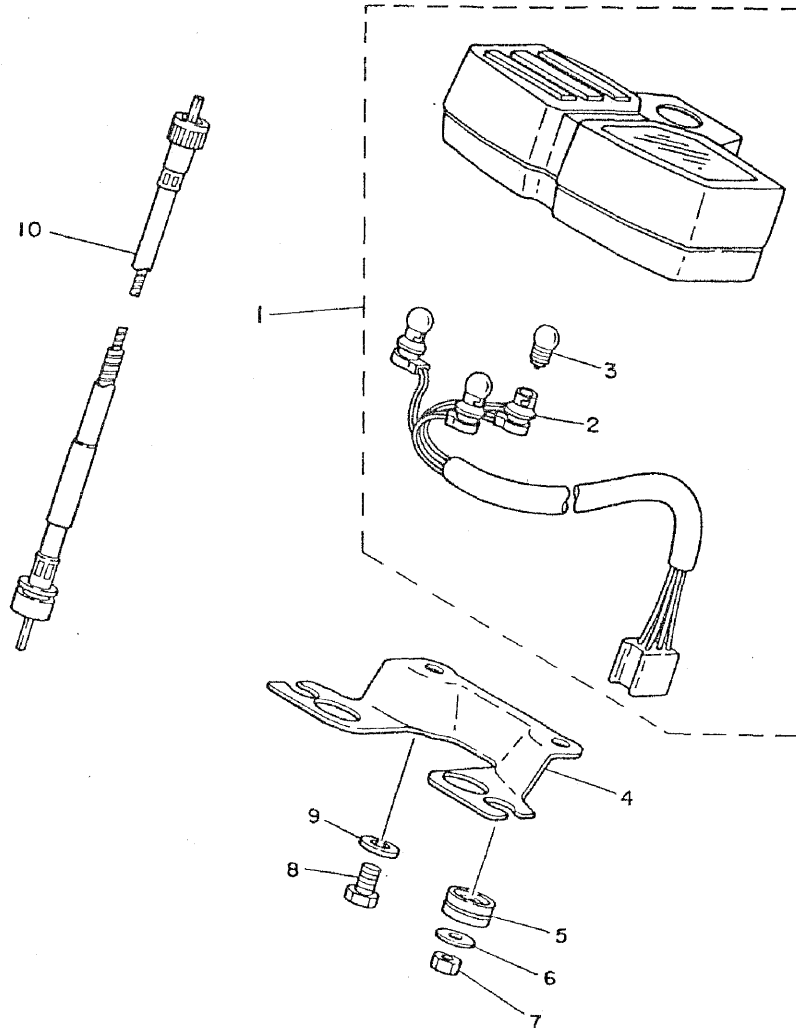
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J1-83310-30	FRONT FLASHER LIGHT ASSY 1	2	
2	183-83313-70	•GASKET, flasher lens	1	
3	183-83333-71	•SCREW, lens fitting	2	
4	183-83312-70	•LENS, flasher	1	
5	*	BULB (6V-21W)	2	LM
6	249-83316-95-93	COLLAR, flasher 1	2	chrome-Plated
7	5J1-83318-00	STAY, flasher 1	1	
8	5J1-83328-00	STAY, flasher 2	1	
9	95806-06010	BOLT, flange	2	
10	95301-08600	NUT	2	
11	92901-08100	WASHER, spring	2	
12	375-83330-30-93	REAR FLASHER LIGHT ASSY 1	2	chrome-Plated
13	306-83332-40	•LENS, flasher	1	
14	306-83313-40	•GASKET, flasher lens	1	
15	183-83333-71	•SCREW, lens fitting	2	
16	*	BULB (6V-21W)	2	LM
17	97301-06030	BOLT	2	
18	92901-06200	WASHER, plain	4	
19	92901-06100	WASHER, spring	2	
20	95301-06600	NUT	2	

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FIG. 30 METER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20M-83510-F0	SPEEDOMETER ASSY	1	
2	5M3-83520-00	•SOCKET CORD ASSY	1	
3	122-83516-10	•BULB (6V-3W)	3	
4	5J0-83519-00	BRACKET, meter	1	
5	5J0-83513-00	DAMPER	2	
6	90201-06412	WASHER, Plate	2	
7	95301-06600	NUT	2	
8	97301-08016	BOLT	2	
9	92901-08100	WASHER, sPring	2	
10	3H6-83550-00	SPEEDOMETER CABLE ASSY	1	

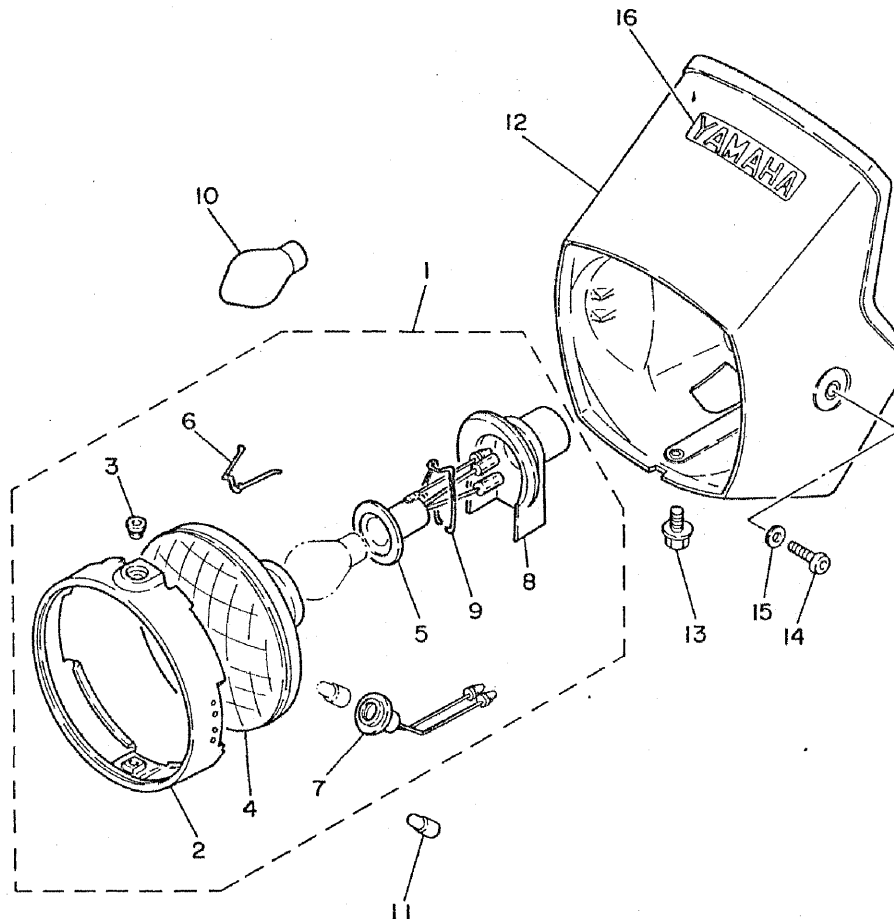


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FIG. 31 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	20M-84103-40	HEADLIGHT UNIT ASSY	1	
2	13N-84195-40	•RING, retaining	1	
3	1M1-84133-60	•COLLAR, screw	1	
4	473-84120-40	•LENS ASSY	1	
5	541-84112-40	•SOCKET	1	
6	148-84324-00	•SPRING, reflector	3	
7	457-84146-85	•SOCKET, Pilot light	1	
8	3Y3-84197-20	•COVER, socket	1	
9	308-84135-21	•SPRING	1	
10	*	BULB (6V-25/25W)	1	LM
11	*	BULB (6V-4W)	1	LM
12	5J0-84130-20	BODY ASSY, headlight	1	UR white
	5J0-84130-30-33	BODY ASSY, headlight	1	UR yamaha black
	5J0-84130-40-E1	BODY ASSY, headlight	1	UR happy red
	5J0-84130-50	BODY ASSY, headlight	1	UR sky blue
13	1M1-84137-60	BOLT, special	1	
14	90110-08044	BOLT, hexagon socket head	2	
15	90201-085E6	WASHER, plate	2	
16	353-24786-02	EMBLEM	1	



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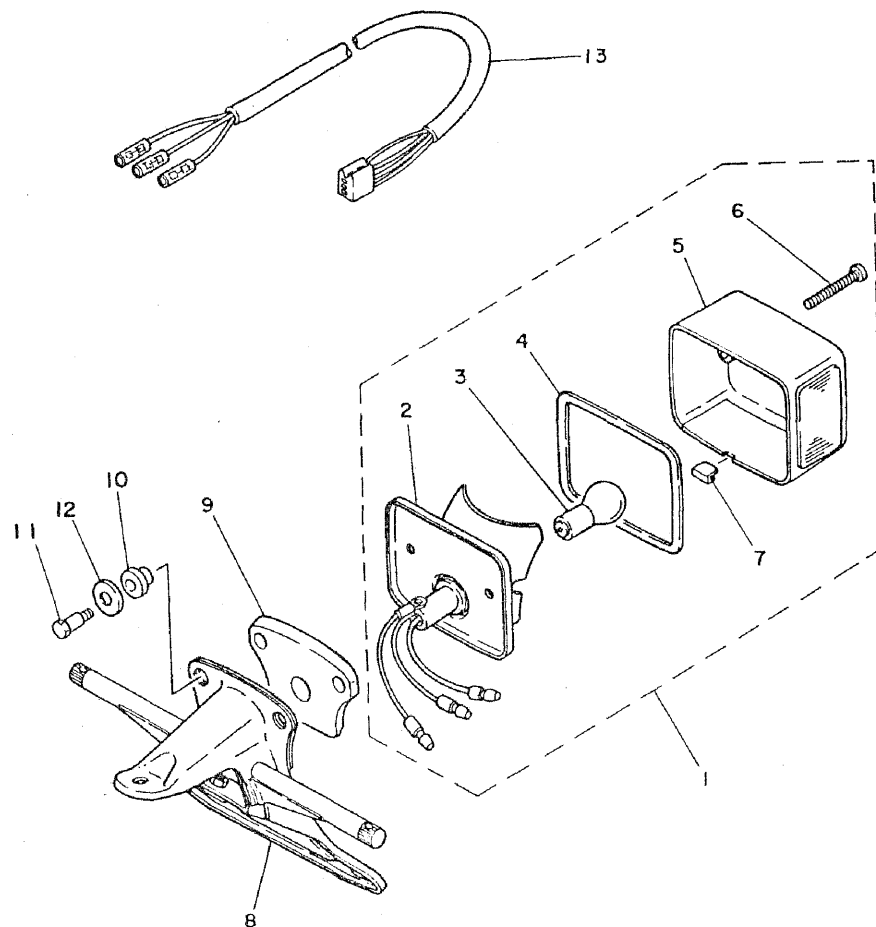


FIG. 32 TAILLIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	1M8-84510-40	TAILLIGHT UNIT ASSY	1	
2	1M8-84511-40	•BASE, taillight	1	
3	1M8-84514-41	•BULB (6V 21/5W)	1	
4	1M1-84523-60	•GASKET, lens	1	
5	1M8-84521-40	•LENS, taillight	1	
6	1M1-84524-60	•SCREW, lens fitting	2	
7	1A2-84718-40	•GROMMET	1	
8	5J1-84551-40-33	BRACKET, licence	1	yamaha black
9	1M1-84512-60	SEAT, base	1	
10	1M1-84527-60	DAMPER	2	
11	1M1-84526-60	SCREW	2	
12	2H7-84754-00	WASHER, special	2	
13	2J2-84717-00	CORD, taillight	1	



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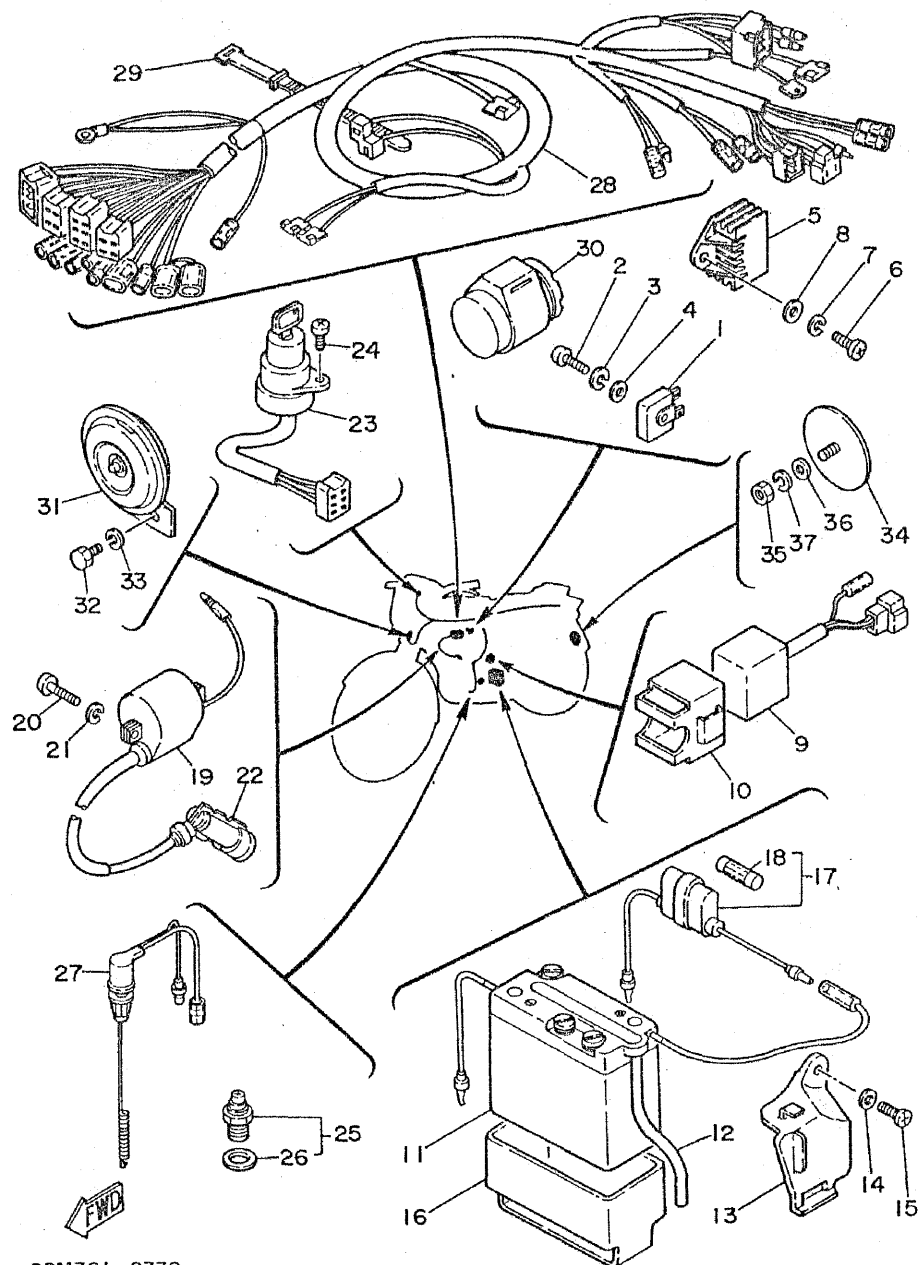
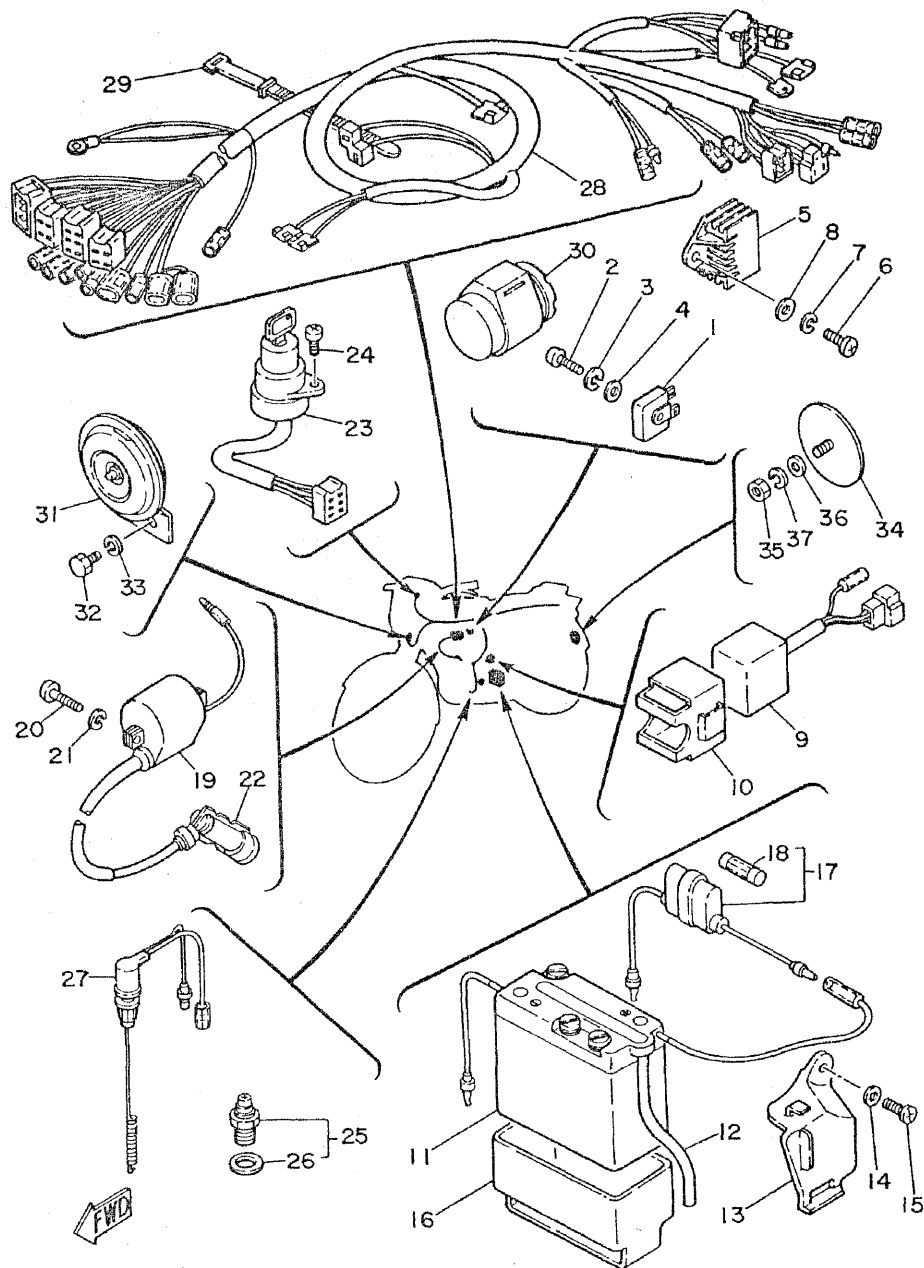


FIG. 33 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	353-81970-50	RECTIFIER ASSY	1	UR
	353-81970-63	RECTIFIER ASSY	1	UR
2	98501-05020	SCREW, Pan head	1	
3	92901-05100	WASHER, sPring	1	
4	92901-05600	WASHER, Plate	1	
5	4F4-81910-60	VOLTAGE REGULATOR ASSY	1	
6	92501-06015	SCREW, Pan head	1	
7	92901-06100	WASHER, sPring	1	
8	92901-06600	WASHER, Plate	1	
9	20M-85540-20	C.D.I. UNIT ASSY	1	
10	2A7-85546-00	BAND	1	
11	558-82110-29	BATTERY ASSY (6N4B-2A-3)	1	
12	90445-08171	HOSE	1	
13	3T2-82129-01	COVER, battery	1	
14	90201-062A8	WASHER, Plate	1	
15	92506-06016	SCREW, Pan head	1	
16	3T2-82122-00	SEAT, battery	1	
17	353-82150-00	FUSE HOLDER ASSY	1	
18	116-82151-00	•FUSE (6V-10A)	1	
19	10V-82310-40	IGNITION COIL ASSY	1	
20	92501-06020	SCREW, Pan head	2	
21	92902-06100	WASHER, sPring	2	
22	1J7-82370-10	PLUG CAP ASSY	1	with noise sup- Presser
23	5J0-82508-20	MAIN SWITCH ASSY	1	
24	98902-04010	SCREW, blind	2	
25	341-82540-01	NEUTRAL SWITCH ASSY	1	
26	341-82543-00	•GASKET	1	
27	1A0-82530-00	STOP SWITCH ASSY	1	



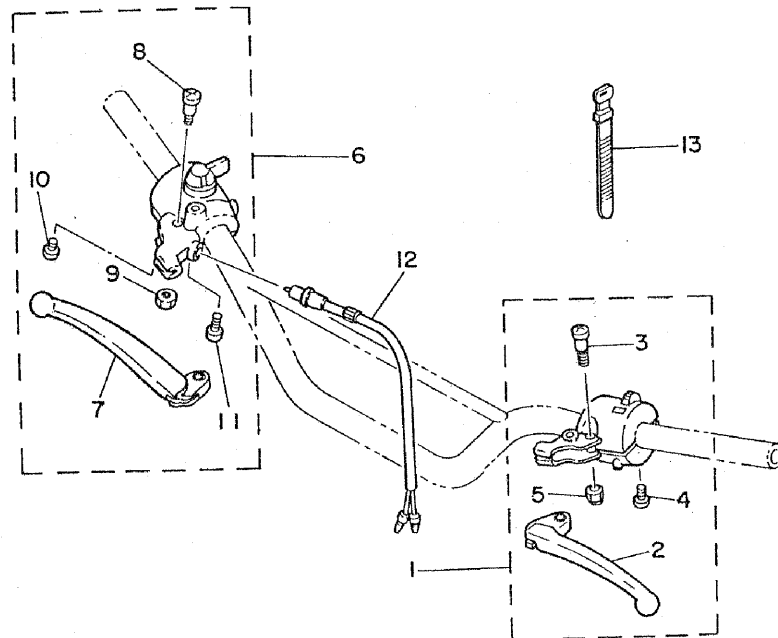
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FIG. 33 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	20M-82590-20	WIRE HARNESS ASSY	1	
29	437-83936-00	BAND, switch cord	1	
30	2E2-83350-40	FLASHER RELAY ASSY	1	
31	5J0-83371-10	HORN	1	
32	97306-06012	BOLT	2	
33	92906-06100	WASHER, sPring	2	
34	449-85131-01	REFLECTOR, rear 1	1	
35	95301-05600	NUT	1	
36	92901-05200	WASHER, Plain	1	
37	92901-05100	WASHER, sPring	1	

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FIG. 34 HANDLE SWITCH-LEVER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5J0-82910-70	LEVER HOLDER ASSY 1	1	
2	137-83912-02-38	•LEVER 1	1	
3	90149-05164	•SCREW	1	
4	98506-05030	•SCREW, Pan head	2	
5	95606-05100	•NUT, u	1	
6	5J0-W8292-30	LEVER HOLDER ASSY (R.H)	1	
7	137-83922-02-38	•LEVER 2	1	
8	90149-05164	•SCREW	1	
9	95606-05100	•NUT, u	1	
10	98506-05022	•SCREW, Pan head	1	
11	98506-05030	•SCREW, Pan head	1	
12	361-83980-30	FRONT STOP SWITCH ASSY	1	
13	437-83936-00	BAND, switch cord	2	



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NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
20M-W2471-00	C15	1G5-14312-20	B 7	3T2-15484-01	B10
20M-W2471-10	C15	367-14323-00	B 7	156-15618-01	B12
5J0-W8292-30	D14	367-14325-00	B 8	5J1-15620-00	B12
5M3-11111-00	B 2	367-14331-00	B 7	353-15641-00	B12
1T9-11161-00	B 2	367-14335-00	B 7	353-15651-00	B12
427-11161-00	B 2	2T4-14336-10	B 7	4U1-15660-00	B12
5J1-11161-00	B 2	367-14337-00	B 7	4U1-15664-00	B12
13N-11181-01	B 2	13M-14341-00	B 7	248-15668-00	B12
5R0-11311-00	B 2	396-14342-20	B 7	353-16111-01	B13
353-11351-00	B 2	288-14343-40	B 7	5L3-16150-00	B13
2U2-11400-00	B 3	288-14343-41	B 7	122-16164-00	B13
2U2-11412-00	B 3	288-14343-42	B 7	131-16321-00	B13
2U2-11422-00	B 3	367-14371-00	B 7	131-16324-00	B13
260-11610-02	B 3	626-14373-10	B 7	241-16341-01	B13
260-11610-12	B 3	367-14374-00	B 7	451-16342-00	B13
260-11610-22	B 3	367-14375-01	B 8	132-16346-00	B13
5L3-11631-00-96	B 3	367-14377-00	B 8	257-16351-00	B13
517-11633-00	B 3	4U1-14384-00	B 7	137-16356-00	B13
5L3-11635-00	B 3	1G5-14385-00	B 7	353-16357-00	B13
5L3-11636-00	B 3	367-14386-00	B 7	257-16371-01	B13
538-11651-01	B 3	367-14390-14	B 7	353-16396-00	B13
257-11681-00	B 3	4U1-14396-00	B 8	353-17121-11	B15
4U1-13101-01	B 5	18T-14401-00	B 6	353-17131-10	B15
126-13116-00	B 5	5J1-14412-00	B 6	353-17141-12	B15
137-13137-00-03	B 5	3T2-14437-00	B 6	353-17211-01	B15
137-13138-01	B 5	3T2-14451-00	B 6	257-17219-00	B15
367-13146-01	B 5	3T2-14452-00	B 6	367-17221-00	B15
248-13174-00	B 5	5G1-14453-00	B 6	353-17231-00	B15
367-13174-00	B 5	13N-14610-00	B 9	353-17241-00	B15
2A3-13175-00	B 5	132-14613-00	B 9	353-17411-10	B15
1E7-13176-00	B 5	3M7-14615-00	B 9	20M-17421-00	B15
353-13178-00	B 5	5J1-14718-00	B 9	214-17428-00-09	B15
13N-13505-00	B 6	5J1-14752-00	B 9	347-17461-00	B15
353-13552-01	B 5	5J0-14753-00	B 9	353-17471-00	B15
5G1-13610-00	B 6	5J1-14758-00	B 9	4U1-18101-00	C 3
2A3-13613-00	B 6	353-15111-00	B10	2W5-18111-00	C 3
5G1-13616-00	B 6	353-15121-02	B10	132-18113-01	C 3
353-13621-00	B 6	137-15353-00	C 2	353-18120-00	C 3
288-14124-00	B 7	353-15361-00	C 4	374-18141-00	C 2
4U1-14126-00	B 7	353-15362-00	B11	214-18178-00	C 3
367-14136-02	B 7	492-15387-00	B10	367-18197-00	C 3
288-14137-00	B 7	257-15389-00	B13	353-18511-01	C 2
288-14161-00	B 7	5G1-15411-00	B11	353-18512-01	C 2
367-14169-00	B 7	5G1-15415-00	B11	214-18531-00	C 2
367-14195-00	B 7	4U7-15416-00	B11	4U1-18540-00	C 2
367-14211-00	B 7	4U7-15421-00	B11	353-18547-00	C 2
646-14212-01	B 7	353-15437-02	B11	214-18561-00	C 2
13N-14301-00	B 7	353-15451-00	B11	353-18562-00	C 2

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
20M-21110-00-33	C 4	5J0-23146-00	C12	5J0-25104-00	D 2
5J0-21308-00	C15		C13	5J0-25111-00-98	D 2
5J0-21471-00-98	C 4	5J0-23149-00	C12	2K5-25118-00	D 2
5M5-21511-00	C 5	3V3-23156-00	C12	5J0-25121-00-98	D 2
5M5-21511-10	C 5	5J0-23191-00	C12	5J0-25135-00	D 2
5M5-21511-20	C 5	5J0-23192-00	C12	109-25136-00	D 2
3L6-21521-01	C 5	509-23194-LO	C12	102-25137-00	D 3
5J0-21611-00	C 5	5J0-23317-00	C13	5J0-25138-00	D 2
5J0-21611-10	C 5	5J0-23318-00	C11	183-25149-00	D 2
5J0-21611-20	C 5	5J1-23327-01	C11	2N3-25155-00	D 2
5J1-21617-00	C 5	5J1-23328-01	C11	5J0-25181-00	D 3
5M5-21621-00	C 5	5J1-23340-00	C13	5J0-25304-00	D 4
5M5-21622-00	C 6	5J0-23346-00	C13	5J0-25311-00-98	D 4
5M5-21691-00	C 6	5J0-23385-00	C11	109-25315-00	D 2
5J0-21711-00-98	C 7	584-23408-00	C11		D 4
5J0-21711-10-E1	C 7	122-23411-00	C11	1M3-25321-02-98	D 4
5J0-21711-20-98	C 7	5J1-23411-00	C11	3Y6-2533A-01	D 2
5J0-21721-00	C 7	122-23412-00	C11		D 4
5J0-21721-10-E1	C 7	156-23412-00	C11	326-25330-10	D 2
5J0-21721-20	C 7	122-23416-00	C11		D 4
2L4-21737-01	C 7	5J0-23435-00-33	C11	3Y6-25351-00	D 2
4J2-21745-00	C 8	1E6-23441-00-98	C11		D 4
5J0-21751-00	C 8	584-23484-01	C11	538-25355-00	D 4
1Y1-2176A-00	C 8	5J0-24110-00-X1	C14	5J0-25371-00	D 4
1Y1-21763-00	C 8	5J0-24110-00-07	C14	367-25381-00	D 5
1Y1-21764-00	C 8	5J0-24110-00-08	C14	102-25389-00	D 5
1T9-21771-00	C 8	5J0-24110-00-09	C14	13N-25412-00	D 4
2A6-21796-00	C 8	4U5-24181-00	C14	2A3-25412-00	D 4
5M5-22110-00-35	C 9	2E9-24182-00	C 4	20M-25451-20-33	D 4
102-22123-00	C 9	5J0-24182-00	C14	3M1-26111-01	D 6
3T2-22141-01	C 9	5J0-24186-00	C14	2X1-26124-00	D 6
4G3-22151-00	C 9	5J0-24240-30	C14	2N3-26241-00	D 6
5J0-22210-02	C10	5J0-24240-40	C14	2N3-26242-00	D 6
5J0-22311-00	C 9	5J0-24240-50	C14	3T5-26243-00	D 6
5J0-23102-00	C12	5J0-24240-60	C14	4U1-26261-00	D 6
5J0-23103-00	C12	5G0-24500-01	C14	1Y1-26290-50	D 6
5G0-23111-00	C12	4X8-24512-00	C14	1Y1-26290-60	D 6
5J0-23112-00	C12	4X8-24534-00	C14	5J0-26311-01	D 6
2Y1-23114-00	C12	4X8-24535-00	C14	5J0-26312-00	D 6
5J0-23124-00	C12	4X8-24565-00	C14	5J0-26321-00	D 6
5J0-23125-00	C12	2A6-24611-00	C14	5J0-26335-00	D 6
	C13	1W1-24612-00	C14	4G3-26339-00	D 6
5J0-23126-00	C12	20M-24711-00	C15	5J0-26341-00	D 6
5J0-23136-00	C12	20M-24711-10	C15	3M7-26342-00	D 6
5J0-23137-00	C11	5J0-2472E-00	C15	164-26363-00	D 6
5J0-23141-00	C12	5J0-24754-00	C15	5J0-27211-00-90	D 7
	C13	353-24786-02	D10	5J0-27231-01	D 7
5F6-23145-00	C12	20M-24830-00-98	C15	5J1-27311-00-33	D 7

NUMERICAL INDEX

PART NO.	GRID NO.	PART NO.	GRID NO.
553-27315-00	D 7	541-84112-40	D10
3R1-27411-00	D 7	*	D10
3R1-27421-00	D 7	473-84120-40	D10
2U2-28100-10	C 4	5J0-84130-20	D10
5A4-81313-20	B 4	5J0-84130-30-33	D10
110-81345-21	B 4	5J0-84130-40-E1	D10
4F4-81910-60	D12	5J0-84130-50	D10
353-81970-50	D12	1M1-84133-60	D10
353-81970-63	D12	308-84135-21	D10
558-82110-29	D12	1M1-84137-60	D10
3T2-82122-00	D12	*	D10
3T2-82129-01	D12	457-84146-85	D10
353-82150-00	D12	13N-84195-40	D10
116-82151-00	D12	3Y3-84197-20	D10
10V-82310-40	D12	148-84324-00	D10
1J7-82370-10	D12	1M8-84510-40	D11
5J0-82508-20	D12	1M8-84511-40	D11
1A0-82530-00	D12	1M1-84512-60	D11
341-82540-01	D12	1M8-84514-41	D11
341-82543-00	D12	1M8-84521-40	D11
20M-82590-20	D13	1M1-84523-60	D11
5J0-82910-70	D14	1M1-84524-60	D11
5J1-83310-30	D 8	1M1-84526-60	D11
*	D 8	1M1-84527-60	D11
183-83312-70	D 8	5J1-84551-40-33	D11
183-83313-70	D 8	2J2-84717-00	D11
306-83313-40	D 8	1A2-84718-40	D11
249-83316-95-93	D 8	2H7-84754-00	D11
5J1-83318-00	D 8	449-85131-01	D13
5J1-83328-00	D 8	3J8-85512-20	B 4
375-83330-30-93	D 8	20M-85540-20	D12
306-83332-40	D 8	2A7-85546-00	D12
183-83333-71	D 8	20M-85550-20	B 4
2E2-83350-40	D13	20M-85560-20	B 4
5J0-83371-10	D13	3J8-85580-20	B 4
20M-83510-F0	D 9	90101-06278	D 2
5J0-83513-00	D 9		D 4
122-83516-10	D 9	90105-14202	C11
5J0-83519-00	D 9	90109-06614	B 6
5M3-83520-00	D 9	90109-06685	B15
3H6-83550-00	D 9	90109-08183	D 4
137-83912-02-38	D14	90109-08368	D 5
137-83922-02-38	D14	90109-08443	D 7
437-83936-00	D13	90109-14485	C 2
	D14	90110-08044	D10
437-83936-10	D 6	90113-06013	B13
361-83980-30	D14	90116-06026	B 2
20M-84103-40	D10		

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90116-08283	D 4	90282-05005	B13	91401-25020	C10	92901-06600	C 8
90119-05001	B13	90334-12009	B10	91401-30025	D 3		D 5
90119-06044	B 6	90338-09012	D 6		D 5		D 6
90122-06015	C 8	90338-16015	B15	91701-05050	C 8		D 7
90149-05164	D14	90340-12005	B10	91701-08038	D 7		D12
90149-06008	C14	90387-06553	C14	91830-21014	B11	92901-08100	C 4
90149-08094	C 3	90387-100F8	C 9	91830-22016	B10		D 5
90159-06058	C 9	90387-10661	C15	1E5-92072-70	C12		D 8
90170-08158	D 4	90387-12094	D 5		C13		D 9
90170-10038	D 6	90387-12283	D 3	92501-06012	B15	92901-10100	C 9
90170-12060	B13	90387-12670	D 5	92501-06014	B14	92901-10600	C10
90170-12175	B 4	90387-16126	B15	92501-06015	C 8	92901-12100	B 4
90171-12005	D 3	90387-205E9	B 3		D12	92902-06100	D12
	D 5	90430-04004	B 5	92501-06020	D12	92906-06100	C 4
90179-06013	C 8	90430-12038	B10	92501-06025	B 6		C11
90179-06176	D 6	90445-05529	B 5		B10		D13
	D 7	90445-08171	D12	92501-06050	B10	92906-06600	B 6
90179-12244	B13	90445-09079	C14	92501-06055	B10		C 4
90179-25033	C11	90445-09115	C14	92506-06012	C 5		C11
90201-06052	C 6	90445-09586	C 8	92506-06016	B11	92906-08600	B 9
90201-06067	C 5	90460-33087	B 6		C 5		C 5
	C 8	90460-51059	B 6		D12		C11
90201-062A8	C 5	90467-08003	C 8	92506-06018	B 6	93101-10001	B 5
	C 6		C14	92506-06020	B11	93101-12004	C 3
	D12	90468-02033	B 5	92506-06030	B11	93102-17187	B15
90201-06412	D 9		B 6	92506-06035	B11	93102-18008	D 2
90201-07076	D 2	90468-10050	C 8	92506-06040	B11	93102-20009	B 3
90201-085E6	D10	90468-26038	B12	92506-06045	B11	93102-20155	B 3
90201-08624	B 5	90480-12053	C 7	92701-06012	C 2	93103-28011	B 3
90201-10135	B 5	90501-02217	B 5	92701-06018	C15	93103-28126	B 3
90201-12166	B12	90501-09052	D 6	92901-04100	B 4	93104-07003	D 2
90201-12535	B 4	90501-09292	C 2	92901-05100	B 5	93104-11028	B14
90201-12575	C 3	90501-10245	D 7		B 9	93104-21016	D 4
90201-14212	D 7	90501-20122	B13		D12	93105-47007	D 2
90201-20269	D 2	90502-09024	C11		D13	93106-20002	D 4
90202-05005	B 9	90506-07066	B13	92901-05200	D13	93109-15001	B12
90202-06010	B 9	90506-16150	D 2	92901-05600	D12	93210-14104	D 3
	C14		D 4	92901-06100	B 6	93210-21190	B11
90208-04029	C11	90506-20041	D 7		C 5	93210-99103	B13
90208-12015	B13	90508-26136	B12		C 8	93306-20303	B15
90209-13185	B15	90508-32054	C 3		C14	93306-20418	B 3
90209-18112	B 3	90508-32354	D 7		D 5	93306-30101	D 4
90240-10069	C10	90560-12207	D 4		D 8	93306-30103	D 2
90240-10072	C10	90560-12208	D 2		D12	93306-30301	B15
90249-12008	D 6	90560-17123	B13	92901-06200	B 2	93310-11268	B 3
	D 7	91401-20015	D 5		D 8	93310-41809	B 3
90269-04003	C11		D 7	92901-06600	B 6	93410-12003	B12
90280-03017	B 3	91401-25020	C 2		C 5	93410-13004	B15

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PART NO.	GRID NO.	PART NO.	GRID NO.	PART NO.	GRID NO.
93410-16007	B15	95806-08020	C15		
93410-20009	D 2	95821-08090	C 4		
93430-08006	B 5	95821-08120	C 4		
93430-10015	D 7	97301-06010	B15		
93430-10016	C 2	97301-06016	B 6		
	C 3		C 5		
93440-12026	C 2	97301-06020	C 5		
93440-16030	B15	97301-06030	C14		
93450-13022	B 3		D 8		
93501-04011	C11	97301-08016	D 9		
93503-16010	B13	97306-06012	D13		
	C11	97306-06016	C 4		
93505-32002	B 5		C11		
93603-22028	B 5	97306-08020	B 9		
93604-08071	C 2	97306-08040	C 5		
93604-10011	C 2	97311-06025	B 8		
93606-14081	C 2	97316-06025	B12		
94125-21685	D 2	97321-06025	C 5		
94130-18686	D 4	97326-06020	C 3		
94225-21184	D 2	97326-08030	C11		
94227-18185	D 4	97602-03108	B 6		
94327-18116	D 4	97602-04125	B 4		
94330-21088	D 2	98501-04014	B 4		
94416-18296	D 4	98501-05008	B 9		
94416-21295	D 2	98501-05016	B 5		
94580-13112	D 4	98501-05020	D12		
94604-20001	D 4	98506-05022	D14		
94701-00040	B 2	98506-05030	D14		
95301-05600	B 5	98701-05012	C 2		
	D13	98701-05016	B 4		
95301-06600	B 2	98901-04008	B 5		
	D 5	98902-04010	D12		
	D 8	98906-06008	B 9		
	D 9	98906-06010	B 9		
95301-06700	B13				
95301-08600	C 3				
	D 8				
95301-08700	D 5				
	D 7				
95306-06600	C 5				
95306-06800	C 6				
95601-06100	D 2				
	D 4				
95601-10100	C 9				
95606-05100	D14				
95701-08100	C 4				
	C 5				
95806-06010	D 8				

PARTS NAME INDEX

DESCRIPTION	GRID NO.
*	C12
*	C13
ABSORBER 1	B 2
*	B 2
*	B 2
AIR CLEANER CASE ASSY	B 6
AXLE, drive	B15
AXLE, main (12T)	B15
AXLE, wheel	D 3
*	D 5
BACK MIRROR ASSY (L.H.)	D 6
BACK MIRROR ASSY (R.H.)	D 6
BALL	B 5
*	B13
*	C11
*	C11
BAND	C12
*	C12
*	D12
BAND, flap	C 6
BAND, rim (2.75-18)	D 4
BAND, rim (3.00-21)	D 2
BAND, switch cord	D 6
*	D13
*	D14
BAR, shift fork guide 1	C 2
BAR, tension	D 4
BASE ASSY	B 4
BASE, taillight	D11
BATTERY ASSY (6N4B-2A-3)	D12
BEARING (B6203Z)	B15
BEARING (B6204CS)	B 3
BEARING (B6301)	D 4
BEARING (B6301Z)	D 2
BEARING (B6303)	B15
BEARING, cylindrical	B 3
*	B 3
BODY ASSY, headlight	D10
*	D10
*	D10
*	D10
BODY, cap	C 8
*	C14
BOLT	B 6
*	B 6
*	B 8
*	B 9
*	B12

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BOLT	B15
*	B15
*	C 2
*	C 3
*	C 4
*	C 5
*	C 5
*	C 5
*	C 5
*	C11
*	C11
*	C14
*	D 2
*	D 4
*	D 4
*	D 5
*	D 7
*	D 8
*	D 9
*	D13
BOLT 1	C13
BOLT, cap	C12
*	C12
BOLT, flange	C 4
*	C 4
*	C15
*	D 8
BOLT, hexagon socket head	D10
BOLT, set	B13
BOLT, special	D10
BOLT, stud	B 2
*	D 4
BOLT, washer based	C11
BOLT, wing	C 8
BOLT, with washer	B 6
*	B13
BOOT	C12
*	C12
*	D 6
BOOT, cable	D 6
BOSS, clutch	B13
BRACKET, fender	C 5
BRACKET, licence	D11
BRACKET, meter	D 9
BRAKE SHOE COMP.	D 2
*	D 4
BULB (6V 21/5W)	D11

PARTS NAME INDEX

DESCRIPTION	GRID NO.
BULB (6V-21W)	D 8
*	D 8
BULB (6V-25/25W)	D10
BULB (6V-3W)	D 9
BULB (6V-4W)	D10
BUSH	D 2
BUSH 1	C 9
C.D.I. UNIT ASSY	D12
CABLE, brake	D 6
CABLE, clutch	D 6
CABLE, Pump	D 6
CABLE, throttle 1	D 6
CABLE, throttle 2	D 6
CAMSHAFT	D 2
*	D 4
CAP	B 7
CAP, cleaner case 1	B 6
CAP, handle lock	C11
CAP, Plunger	B 7
CARBURETOR ASSY 1	B 7
CASE, chain	C 9
CHAIN, drive (D1D420M 112L)	D 4
CIRCLIP	B 3
*	B 5
*	B12
*	B15
*	B15
*	B15
*	B15
*	C 2
*	C 2
*	C 3
*	C 3
*	C 3
*	D 2
*	D 7
CLAMP 2	B10
CLAMP, hose	B 6
*	B 6
CLIP	B 5
*	B 6
*	B 7
*	B12
*	C 8
*	C 8
*	C14
CLIP, oil seal	C12

PARTS NAME INDEX

DESCRIPTION	GRID NO.
CLIP, oil seal	C12
CLUTCH, meter	D 2
COIL, lighting 1	B 4
COIL, Pulser	B 4
COIL, source	B 4
COLLAR	B 3
*	B15
*	C 9
*	C14
*	C15
*	C15
*	D 3
*	D 5
*	D 5
COLLAR, flasher 1	D 8
COLLAR, screw	D10
CONNECTOR, cable	D 6
CORD, taillight	D11
COVER, adjust Pulley	B 5
COVER, ball race 2	C11
COVER, battery	D12
COVER, crankcase 1	B11
COVER, crankcase 2	B11
COVER, generator	B11
COVER, hub dust	D 2
COVER, kick lever	B12
COVER, oil Pump	B11
COVER, Plunger cap	B 7
COVER, shift Pedal	C 3
COVER, side 1	C 7
*	C 7
*	C 7
*	C 7
*	C 7
COVER, side 2	C 7
*	C 7
*	C 7
*	C 7
COVER, single seat	C15
*	C15
COVER, socket	D10
CRANK 1	B 3
CRANK 2	B 3
CRANKCASE 1	B10
CRANKCASE 2	B10
CRANKSHAFT ASSY	B 3
CROWN, handle	C11
CYLINDER 1	B 2
DAMPER	D 9

PARTS NAME INDEX

DESCRIPTION	GRID NO.
DAMPER	D11
DAMPER, locating 1	C14
DAMPER, locating 2	C 4
*	C14
DUCT	B 6
ELEMENT, air cleaner	B 6
EMBLEM	C 7
*	D10
END, cable	D 6
EXHAUST PIPE ASSY 1	B 9
FENDER, front	C 5
*	C 5
*	C 5
FENDER, rear	C 5
*	C 5
*	C 5
FLANGE, spacer	D 2
*	D 4
FLAP	C 5
*	C 6
FLAP, front fender	C 5
FLASHER RELAY ASSY	D13
FLOAT	B 7
FOOTREST 1	D 7
FOOTREST 2	D 7
FORK, shift 1	C 2
FORK, shift 2	C 2
FRAME COMP	C 4
FRONT FLASHER LIGHT ASSY 1	D 8
FRONT FORK ASSY (L.H.)	C12
FRONT FORK ASSY (R.H.)	C12
FRONT STOP SWITCH ASSY	D14
FUEL COCK ASSY 1	C14
FUEL TANK COMP.	C14
*	C14
*	C14
*	C14
*	C14
FUSE (6V-10A)	D12
FUSE HOLDER ASSY	D12
GASKET	B 5
*	B 7
*	B10
*	C12
*	C12
*	C14
*	C14
*	D12
GASKET, cap	C14

PARTS NAME INDEX

DESCRIPTION	GRID NO.
GASKET, crankcase cover	B11
GASKET, cylinder	B 2
GASKET, cylinder head 1	B 2
GASKET, drain	C 2
GASKET, exhaust Pipe	B 9
GASKET, flasher lens	D 8
*	D 8
GASKET, float chamber	B 7
GASKET, lens	D11
GASKET, level Gauge	C 8
GASKET, Pump case	B 5
GASKET, upper cover 1	C11
GASKET, valve seat	B 6
GAUGE, level	C 4
GEAR, drive	D 2
GEAR, kick (24T)	B12
GEAR, kick idle (25T)	B12
GEAR, meter	D 2
GEAR, Primary drive (19T)	B13
GEAR, Pump drive (28T)	B 5
GEAR, 1st wheel (39T)	B15
GEAR, 2nd Pinion (17T)	B15
GEAR, 2nd wheel (34T)	B15
GEAR, 3rd Pinion (21T)	B15
GEAR, 3rd wheel (30T)	B15
GEAR, 4th Pinion (24T)	B15
GEAR, 4th wheel (27T)	B15
GRAPHIC SET	C14
*	C14
*	C14
*	C14
GRIP (L.H.)	D 6
GRIP (R.H.)	D 6
GROMMET	C 7
*	D11
GUIDE, spring	B12
HANDLEBAR	D 6
HEAD, cylinder 1	B 2
HEADLIGHT UNIT ASSY	D10
HELMET HANGER ASSY	C15
HINGE	C 8
HOLDER, cable	C13
HOLDER, cable 1	C11
HOLDER, handle upper	C11
HOLDER, oil Pipe	B 5
*	B 5
HOOK, seat	C15
*	C15

PARTS NAME INDEX

DESCRIPTION	GRID NO.
HOOK, sPring	B13
HORN	D13
HOSE	B 5
*	C 8
*	C14
*	C14
*	D12
HOUSING, Push screw	B13
HUB, front	D 2
HUB, rear	D 4
IGNITION COIL ASSY	D12
JET, main (#080)	B 7
JET, main (#082)	B 7
JET, main (#084)	B 7
JET, Pilot (#040)	B 7
JOINT, air cleaner 1	B 6
JOINT, chain	D 4
JOINT, exhaust 1	B 9
JOINT, Pump	B 6
KEY, straight	B13
KEY, woodruff	B 3
KICK AXLE ASSY	B12
KICK CRANK ASSY	B12
LENS ASSY	D10
LENS, flasher	D 8
*	D 8
LENS, level gauge	C 8
LENS, taillight	D11
LEVER HOLDER ASSY (R.H)	D14
LEVER HOLDER ASSY 1	D14
LEVER 1	D14
LEVER 2	D14
LEVER, camshaft	D 4
LEVER, camshaft 1	D 2
LEVER, Push	B13
LEVER, starter	B 8
LINK, side stand	D 7
MAIN SWITCH ASSY	D12
METAL, slide 1	C12
*	C13
METAL, worm shaft outer	B 5
NEEDLE	B 7
NEEDLE VALVE ASSY	B 7
NEUTRAL SWITCH ASSY	D12
NOZZLE	B 5
NOZZLE, main	B 7
NUT	B 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
NUT	B 4
*	B 5
*	B13
*	B13
*	B13
*	C 3
*	C 5
*	C 6
*	C 8
*	C11
*	D 4
*	D 5
*	D 5
*	D 6
*	D 6
*	D 7
*	D 7
*	D 8
*	D 8
*	D 9
*	D13
NUT, cable adjustinG	B 7
NUT, castle	D 3
*	D 5
NUT, flange	C 4
*	C 5
NUT, u	C 9
*	D 2
*	D 4
*	D14
*	D14
O-RING	B11
*	B13
*	D 3
OIL PUMP ASSY	B 5
OIL SEAL	B 3
*	B 3
*	B 3
*	B 3
*	B 5
*	B12
*	B14
*	B15
*	C 3
*	C12
*	C12
*	D 2
*	D 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
OIL SEAL	D 2
*	D 4
*	D 4
PEDAL, brake	D 7
PEDAL, shift	C 3
PIN	D 6
*	D 7
PIN, clevis	C 8
*	C10
*	C10
*	D 3
*	D 5
*	D 5
*	D 7
*	D 7
PIN, crank 1	B 3
PIN, dowel	B 5
*	B10
*	B11
*	B11
*	C 2
*	C 2
*	C 2
PIN, float	B 7
PIN, Piston	B 3
PIPE	B 8
PIPE, oil tank breather	C 8
PIPE, outlet	B 9
PISTON (STD)	B 3
PISTON (1ST O/S 0.25MM)	B 3
PISTON (2ND O/S 0.50MM)	B 3
PISTON RING SET (STD)	B 3
PISTON RING SET (1ST O/S)	B 3
PISTON RING SET (2ND O/S)	B 3
PLATE, adjusting	B 5
PLATE, brake shoe	D 2
*	D 4
PLATE, clutch 1	B13
PLATE, cover	B15
PLATE, friction	B13
PLATE, indicator	D 2
*	D 4
PLATE, Pressure 1	B13
PLATE, side 1	C 2
PLATE, stopper	C 2

PARTS NAME INDEX

DESCRIPTION	GRID NO.
PLATE, stopPer 2	C 2
PLATE, thrust 2	B13
*	B13
PLUG	B15
*	D 6
PLUG CAP ASSY	D12
PLUG, oil level	B11
PLUG, sPark (NGK B7HS)	B 2
PLUG, straight	B10
PLUG, straight screw	B10
PLUNGER, starter	B 7
PRIMARY DRIVEN GEAR COMP.	B13
PROTECTOR, silencer	B 9
PROTECTOR, engine	C 4
PROTECTOR, handlebar	D 6
PROTECTOR, muffler 1	B 9
PULLER, chain 2	D 5
RACE, ball 1	C11
*	C11
RACE, ball 2	C11
*	C11
REAR ARM COMP.	C 9
REAR FLASHER LIGHT ASSY 1	D 8
RECTIFIER ASSY	D12
*	D12
REED VALVE ASSY	B 6
REED, valve	B 6
REFLECTOR, level gauge	C 8
REFLECTOR, rear 1	D13
RIM (1.60-18)	D 4
RIM (1.60-21)	D 2
RING, retaining	D10
RING, stop	D 3
RIVET	C11
ROD, brake	D 7
ROD, connecting	B 3
ROD, Push 1	B13
ROD, Push 2	B13
ROLLER, shift lever	C 3
ROTOR ASSY	B 4
SCRAPER, oil	B11
SCREW	C 3
*	C14
*	D11
*	D14
*	D14
SCREW, air adjusting	B 7
SCREW, bind	B 5

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCREW, bind	B 9
*	B 9
*	D12
SCREW, boot band	C12
*	C12
SCREW, cable adjusting	B 7
SCREW, flat head	B 4
*	C 2
*	C 2
*	C15
SCREW, lens fitting	D 8
*	D 8
*	D11
SCREW, lever fitting	C14
SCREW, Pan head	B 4
*	B 4
*	B 5
*	B 6
*	B 6
*	B 8
*	B 9
*	B10
*	B10
*	B11
*	B11
*	B11
*	B11
*	B11
*	B11
*	B14
*	B15
*	C 5
*	C 5
*	C 8
*	D12
*	D12
*	D12
*	D12
*	D14
*	D14
*	D14
SCREW, Pan head with washer	B 4
*	B 6
SCREW, Pilot adjusting	B 7
SCREW, Push	B10

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SCREW, with washer	C 9
SEAL	B 6
SEAL, cock	C14
SEAL, Guard	C 9
SEAL, Push rod	B13
SEAT, base	D11
SEAT, battery	D12
SEAT, spring	B 7
SHAFT	C 3
SHAFT, Pivot	C 9
SHAFT, worm	B 5
SHIFT CAM ASSY	C 2
SHIFT LEVER ASSY	C 3
SHIFT SHAFT ASSY	C 3
SHIM (0.3T)	B 5
SHIM (0.6T)	B15
SHIM 2 (0.9T)	B15
SHOCK ABSORBER ASSY, rear	C10
SILENCER, exhaust	B 9
SINGLE SEAT ASSY	C15
*	C15
SOCKET	D10
SOCKET CORD ASSY	D 9
SOCKET, Pilot light	D10
SPACER	B13
*	C12
*	C13
*	D 2
*	D 4
SPEEDOMETER ASSY	D 9
SPEEDOMETER CABLE ASSY	D 9
SPOKE SET, front	D 2
SPOKE SET, rear	D 4
SPRING	D10
SPRING, air adjusting	B 7
SPRING, compression	B 5
*	B13
*	C 2
*	D 6
*	D 7
SPRING, conical	C11
SPRING, front fork	C12
*	C13
SPRING, Pilot adjusting	B 7
SPRING, Plunger	B 7
SPRING, reflector	D10
SPRING, tension	B13
*	D 2
*	D 4
*	D 7

PARTS NAME INDEX

DESCRIPTION	GRID NO.
SPRING, throttle valve	B 7
SPRING, torsion	B12
*	C 3
*	D 7
SPROCKET, drive (10T)	B15
SPROCKET, driven (51T)	D 4
STAND, side	D 7
STAY, flasher	C11
*	C11
STAY, flasher 1	D 8
STAY, flasher 2	D 8
STEERING LOCK ASSY	C11
STOP SWITCH ASSY	D12
STOPPER	B 8
*	B10
*	B12
STOPPER, cam	C 2
STOPPER, reed valve	B 6
SUB CARRIER ASSY	C15
SUPPORT, tool	C15
*	C15
TAILLIGHT UNIT ASSY	D11
TANK, oil	C 8
TIRE (2.50-21)	D 2
TIRE (3.00-18)	D 4
TOOL KIT	C 4
TUBE (2.50-21)	D 2
TUBE (2.75-18)	D 4
TUBE, inner 1	C12
*	C12
TUBE, outer 1	C12
TUBE, outer 2	C12
TUBE, throttle guide	D 6
UNDER BRACKET COMP.	C13
VALVE, throttle 1	B 7
VOLTAGE REGULATOR ASSY	D12
WASHER	B 3
*	B15
*	D 4
*	D 4
WASHER, caP	C12
*	C12
WASHER, conical sPring	B13
*	B13
*	C11
WASHER, needle valve	B 7
WASHER, oil seal	C12
*	C13

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, Plain	B 2
*	D 8
*	D13
WASHER, Plate	B 4
*	B 5
*	B 5
*	B 6
*	B 6
*	B 9
*	B 9
*	B 9
*	B 9
*	B12
*	C 3
*	C 4
*	C 5
*	C 5
*	C 5
*	C 5
*	C 5
*	C 6
*	C 6
*	C 8
*	C 8
*	C10
*	C11
*	C11
*	C14
*	D 2
*	D 2
*	D 5
*	D 6
*	D 7
*	D 7
*	D 9
*	D10
*	D12
*	D12
*	D12
WASHER, sPecial	C14
*	D11
WASHER, sPecial 1	C11
WASHER, sPring	B 4
*	B 4
*	B 5
*	B 6
*	B 6

PARTS NAME INDEX

DESCRIPTION	GRID NO.
WASHER, sPring	C 4
*	C 4
*	C 5
*	C 5
*	C 5
*	C 5
*	C 8
*	C 9
*	C11
*	C14
*	D 5
*	D 5
*	D 8
*	D 8
*	D 9
*	D12
*	D12
*	D12
*	D13
*	D13
WASHER, sPring upper	C12
*	C12
WIRE HARNESS ASSY	D13